



Thermal Analysis Instruments

DTG-60

DSC-60A Plus





Differential Scanning Calorimeter DSC DSC-60 Plus Series

DSC-60 Plus addresses the various DSC applications.

The DSC-60 Plus is an indispensable thermal analyzer for materials characterization in R&D and quality control applications in such areas as polymers, pharmaceuticals, electronic parts, foods, etc. It offers the sensitivity and easy operation required for the development of high-performance, highly functional new materials.

High-sensitivity analysis across the entire measured temperature range

The new detector and furnace unit of the DSC-60 Plus series assure a stable baseline throughout the entire range of temperatures measured (-140 to 600 °C). Throughout the broad range of temperatures from extremely low to high, necessary in order to evaluate a wide variety of materials, complicated changes in the calorimetric value are accurately detected. This allows a DSC to offer high sensitivity and high resolution. The range of calorimetric values measured has been expanded nearly threefold (compared with previous Shimadzu models) to ±150 mW. As a result, a dynamic range that is quite sufficient even for evaluations of the reactions of chemical substances exhibiting large calorimetric changes is now secured.











Structure of the DSC-60 Plus Furnace

The new detector and new unique furnace construction achieves a noise level of less than 0.5μ W, ensuring a stable baseline.

A stable baseline and S/N performance enable the detection of a minute calorimetric change during trace analysis.

DSC-60A Plus Automatic Differential Scanning Calorimeter Capable of Continuous Unattended Measurement

The built-in compact autosampler permits automated measurement, analysis, and report printout for up to 24 loaded samples. It improves the efficiency of screening during product development and the efficiency of quality control activities.

Specifications

	DSC-60 Plus	DSC-60A Plus	
Measurement principle	Heat-flux type		
Temperature range	$-140\sim600^{\circ}$ C (With standard cooling chamber and using liquid nitrogen)		
Calorimetric measurement range	±150	±150mW	
Noise level	Less than 0.5µW (RMS, when held at 150°C)		
Atmosphere	Nitrogen, inert gas, dry air gas flow		
Autosampler	_	24 samples/tray	
Size	W 320 × D 500 × H 290 mm		
Weight	28kg	31kg	
Power supply	AC100V, 120V, 230V 50/60Hz MAX 800VA		



Detailed brochure C160-E013

Temperature Modulated DSC (TM-DSC)

By overlaying temperature-modulated results onto results obtained by increasing the temperature at a constant rate, TM-DSC can easily measure specific heat, or can measure multiple phenomena that could not be separated using standard DSC systems.

If glass transitions, enthalpy relaxations, and other reactions overlap, separation is impossible with standard DSC measurements. Using TM-DSC, however, enables separation of these phenomena.





Options

Liquid Nitrogen Auto-cooling System TAC-60L

Consecutive Measurement with liquid nitorogen is enabled at a temperature from -130 to 500°C . the cooling capacity is -10°C/min. (at -80°C). The tank internal pressure is optimally controlled according to the residual amount of liquid nitrogen in the tank to keep the supply flow rate constant. Pulsation is reduced, and the DSC baseline remains stable even during cooling measurement.

*Requires a separate FC-60A controller



Electric Auto-cooling Attachment TAC-60i

Consecutive measurement at a temperature from -50 to 500°C is enabled by connecting a commercially available immersion cooler. Since this cooling system does not use liquid nitrogen, it can be easily and safely operated. Using this cooling system together with the DSC-60A Plus enables automatic cooling measurement.

* Does not include an intracooler * Requires a separate FC-60A controller





Simultaneous TG/DTA DTG DTG-60 Series

Simultaneous TG/DTA improves ease of operation, sensitivity and analytical accuracy of conventional standalone systems.

If flexibility and high performance is needed in various applications, the new DTG-60/60H combines them all: Basic functions required by simultaneous thermogravimetry/differential thermal analysis (TG/DTA) measurements are improved. Atmosphere control is programmable. As in DSC, the TA-60WS provides advanced acquisition, analysis and report functions which ensure comfortable simultaneous measurements.

High sensitivity and high precision of balance is equivalent to dedicated single-function instruments

Model DTG-60 series has a unique balance mechanism (Roberval mechanism) that prevents changes in sensitivity from factors such as thermal expansion and allows high precision thermogravimetric measurements. Furthermore, the fulcrum used for the balance is made from thin alloy metal strips that have tiny thermal coefficients and are crossed to form an "x" shape. This fulcrum (X-shaped fulcrum) is lightweight and has extremely low friction and resistance. Using this fulcrum configuration allows incorporating a highly sensitive balance and is even highly resistant to vibration.





Measurement of trace CaC2O4



Measurement of carbon black in SBR



X-Shaped Fulcrum



High sample throughput

The built-in cooling fan and the low-mass furnace allow very efficient cooling times. After the completion of the measurement, the cooling starts automatically and stops when the furnace has reached a preset temperature. Now the next analysis can be started. Cyclic and cooling runs are under full instrument control.

Furnace cover safety temperature:	50.0	c	
Cooling fan entrol			
CON			
C OFF			
Control			
Cooling fan stop temperatur	re: 40	0.0 C	
ON (during temperature	cooling contro	0)	

Setting for the Cooling fan control parameter (Detector properties box)

Fully controlled atmosphere for various applications

During TG/DTA measurements, qualitative and quantitative analysis, examination of reaction mechanisms and evaluation of heat resistance are performed by studying various reactions and interactions between a sample and special atmospheres. The unique channel structure of the DTG-60 series offers the solution for these applications. While an inert gas purges the balance, reactive gases are directly connected to the reaction pan.



DTG-60A/60AH provides a compact built-in autosampler

Up to 24 samples can be setup for analysis. In addition, the weight of empty cell and sample can be measured automatically.



High sensitivity DTA detectors



Specifications

	DTG-60	DTG-60H	DTG-60A	DTG-60AH
Balance principle	Parallel guide differential top pan type			
Temperature range	Ambient to 1100°C	Ambient to 1500℃	Ambient to 1100°C	Ambient to 1500°C
Measurable range (TG)		±50	Omg	
Measurable range (DTA)		±100	00μV	
Weight readability		0.1µg		
Sample quantity	1g Max. in gross weight			
Atmosphere	Air and inert gas			
Auto sampler	— 24 samples / tray			
Standard sample	— Fixed			ed
Analysis / Print	— Automatic analysis and automatic report printout			utomatic report printout
Size	W 367×D 650×H 453mm			
Weight	35kg 40kg		lkg	
Power supplySpecifications	AC 100 V, 120 V, 230 V, 1300 VA, 50/60 Hz	AC 100 V, 120 V, 230 V, 1500 VA, 50/60 Hz	AC 100 V, 120 V, 230 V, 1300 VA, 50/60 Hz	AC 100 V, 120 V, 230 V, 1500 VA, 50/60 Hz



Thermomechanical Analyzer TMA

TMA-60 Series

High precision measurement accomplished using simple operations. Even more functions.

The TMA-60 series thermomechanical analyzer accommodates a wide variety of samples and is able to use various types of measurement methods* (expansion, elongation, or penetration) to thoroughly evaluate sample characteristics. Newly function, such as the automatic length measurement and safety features, were incorporated into development, resulting in high performance, high functionality and ease-of-use in many dimensions.

* Model TMA-60 is capable of the total expansion method and

* Model TMA-60H the differential expansion method.

Easy operation

Changing between measurement mode is easy and maintainability is outstanding thanks to the use of a bayonet type sample holder that can be attached or removed in one step and plug-in type temperature sensors.



TMA measurement mode

Probe Safety Function

TMA-60 is programmed with a safety mechanism to prevent sample from sticking to detection probe, such as when heating glass. When displacement exceeds a set range, such as due to a sample melting, the measurement is immediately stopped and the load is removed from the sample.

Information Flow Control DTG-60
Furnace cover safety temperature: 50.0 C
Cooling fan cntrol
C ON
C OFF
Control
Cooling fan stop temperature: 40.0 C
ON (during temperature cooling control)

Flexible Parameter Settings

High precision and Wide dynamic range

Measurement precision was increased dramatically by using a specialized high precision digital displacement sensor. At the same time, a wide span of ± 5 mm is possible (twice as much as previous), allowing high precision measurements of deformations ranging from tiny to large.



Accurate automatic length measurement

The high precision displacement sensor can be used to measure the length of the sample. Compared with the other methods calculated from the moving distance of motor, more accurate length measurement is possible.

A Wide Variety of Loading Programs

In addition to applying static loads to samples, constant rate loading, constant rate elongation or cyclic loading programs can be selected. Therefore, it is able to measure stress-strain curves or thermal stresses in film or fiber samples.



Options

Low-Temperature Furnace LTB-60 for TMA-60 Analyzers (P/N 347-65002-93)

Used with a TMA-60 analyzer, it allows measurements between -150 and 600°C. Liquid nitrogen gas is used below room temperature.



Theory and operation of the TMA-60



Thermo mechanical analysis is the measurement of a materials behavior, expansion and/or contraction, as a function of an applied load or temperature. A scan of dimensional changes related to time or load provides invaluable information about the samples mechanical properties. The advanced design of the TMA-60 provides a wide dynamic measuring range through superior integration of detection probe, displacement sensor and force coil.

Specifications

	TMA-60	TMA-60H	
Topporture repair	Ambient to 1000°C (Expansion Mode)	Ambient to 1500°C	
Temperature range	-150 to 600°C (using LTB-60)		
Measurement range	Displacement: ± 5	mm, Load: ± 5 N	
Sample load	0 - ± 5 N	(500 gf)	
Sample size (Film Samples)	ø8 mm x 20 mm or less	ø5 mm diameter or less	
Sample size (Firm Samples)	(5 mm wide x 1 mm thick x 20 mm long or less)	5 - 20 mm length	
Prove/Support tube	Quartz	Alumina	
Measurement mode	Expansion, Elongation, or Penetration	Differential expansion	
	Constant rate Load up to 50 steps		
1 1 A A I	Constant rate Elongation up to 50 steps		
Loading Mode	Shrink Stress		
	Cyclic Load 0.01-1 Hz Frequency		
Atmosphere	Air and inert gas		
Dimensions and weight	W 367 x D 624 x H 880 (mm), 45 kg		
Power supply	AC 100 V, 120 V, 230 V 1000 VA, 50/60 Hz	AC 100 V, 120 V, 230 V 1500 VA, 50/60 Hz	



Thermal Analyzer LabSolutions TA

Workstation for Enhanced Operability

A new design and enhanced functions that can be used at a glance Intuitive operations that allow seamlessly performing the sequence of processes from measurement to analysis, and the outputting of reports.

As part of the LabSolutions[™] family, this software is network compatible.

Comfortable Operation

- Improved operation through clear design
- Enables intuitive mouse operations
- Operational status of instruments can be checked at a glance

Frequently used functions are arranged as large icons above graphs. Scrolling up and down or left and right on the graph and enlarging and reducing can be performed easily by using the mouse wheel or dragging the cursor.



Improved Productivity

- Automatic manipulation and automatic analysis functions in template format
- Measurement result reports are automatically prepared

When the template function is used, manipulation and analysis can be automatically performed. By configuring the template in the acquisition program prior to measurement, automatic analysis and report preparation can be performed.



Improved Data Reliability

- Audit trail function for ensuring reliability of the data
- Advanced security and user management functions
- Compatible with ER/ES regulations such as FDA 21 CFR Part 11, PIC/S GMP, etc.

LabSolutions TA System

Three types of data management methods are available depending on the laboratory. Network management with LabSolutions can also be used for thermal analysis.

LabSolutions TA

Data files are saved and managed in a folder on the PC.

There is no user management.

While carrying over the functionality of the TA-60WS, software operability has been improved, making it more user friendly.

This software is recommended for people who would prefer the same method as before, and people who use the system only occasionally.

LabSolutions DB TA

LabSolutions DB TA, which can provide secure data management on a single PC, integrates data management functions into LabSolutions TA, and is compatible with FDA 21 CFR Part 11, PIC/S GMP, and other regulations. This configuration is ideal for customers who manage their data on a single PC. It is recommended for customers who do not require a network connection and want ER/ES compliance only for a stand-alone system.

LabSolutions CS

With LabSolutions CS, all analysis data is managed with a database on a server computer, so the data can be read from any computer on the network. This is recommended if there are many users, LC and GC data is managed together on a server, and the customer wants ER/ES compatibility.

Note: A license is required in order to read data on a PC other than the acquisition controller PC to which the thermal analyzer is connected.

Comparison of Data Management Methods

Name	LabSolutions TA	LabSolutions DB TA	LabSolutions CS	
Data management method	Measurement data files are saved and managed in a folder on the PC.	Measurement data files are saved and	managed in the LabSolutions database.	
Data browsing location	Browse files within folders on a hard drive on the PC.	Browse files with	hin the database.	
LabSolutions database	Not available	Change "This can be used." to Available (The database is on a local PC.)	Change "This can be used." to Available (The database is on a server.)	
User management	Not available	Change "This can b	e used." to Available	
Rights groups management	Not available	Change "This can b	e used." to Available	
Project management	Not available	Change "This can be used." to Available		
Stand-alone/network	Used in stand-alone mode.	Used in stand-alone mode.	Used over a network. You can browse the LabSolutions TA data from a browsing PC using the database manager.	
Backing up data	This is performed for each file using Explorer.	This is performed	for each database.	



Optional Software

A variety of optional software is available for LabSolutions TA, providing excellent operability and functionality, and further expanding the range of applications.

Temperature-Modulated DSC Program

PET Glass Transition Measurements DSC 12

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Using temperature-modulated DSC measurements, you can separate complex data such as overlapping transitions and reactions, and can measure specific heat. For specific heat measurements, the number of measurement cycles is fewer than with standard DSC measurements, the process is easier, and pseudo isothermal measurements, which were impossible with standard DSC, can now be performed.

which the specified partial fusion rate is shown, for use as a guality control index.

Temperature-modulated DSC measurements achieve both high resolution and high sensitivity, which have been difficult to achieve with standard DSC measurements, enabling higher accuracy measurements.

Partial Area Analysis Program

This software can calculate partial fusion rates at various temperatures, and find the temperature at



DSC DTG TMA TGA DTA

DSC DTG DTA

Fusion of Chocolate 🖬 🔛 📥 🛝 🔍 🍢 🛤

Purity of Benzoic Acid



Purity Analysis Program

that degrade during fusion.

Dynamic Temperature Control Program

analysis of pharmaceuticals, industrial chemicals, and reagents.

Controls the temperature that switches between high and low rise speeds in a temperature program, corresponding to the rate of change of the TG weight signal and the TMA displacement signal.

In measurements of purity using DSC, pretreatment of samples is not required, even for trace samples, and the purity is obtained quickly and with easy operations. It is widely used for

With calculations by this program, the purity can be calculated accurately, even for materials

In comparison to measurements in which the temperature rises at a constant rate, the software is useful for improving the resolution with multi stage changes in TG, and for sintering conditions for ceramic materials in TMA.



Dehydration of Copper Sulfate (Dynamic/Temperature Increases at a Constant Rate)



Specific Heat Analysis Program

To measure the specific heat of samples using DSC, a comparison of the calorific values of three measurement results (a blank, a standard, and the sample) is calculated. With this program, the above-mentioned calculations are automated, so finding the specific heat

is easy. In addition to determining the desired specific heat at each temperature, the program can also calculate the specific heat simultaneously at preset temperatures (up to 15 temperatures).

Stress-Strain Analysis Program

The stress versus strain curve for materials can be obtained by plotting the data measured with TMA (time/temperature, displacement and load) with strain on the horizontal axis and stress on the vertical axis, thereby learning the temperature change in Young's modulus and averaged Young's modulus for films and fibers.

In addition, up to 12 analyzed stress-strain curve data sets can be overlapped.

Reaction Rate Analysis (TG) Program

This software analyzes the data from the decomposition reaction of a sample, obtained from thermogravimetry, using the Ozawa method. It then obtains the activation energy, the frequency factor and other reaction rate parameters. It is applied to estimations of reaction mechanisms, evaluation of the thermostability of materials, and estimations of material operating life. It can be used for a wide range of samples, including high molecular weight materials, electrical insulation materials, thermally stable polymers, composite materials, and pharmaceuticals.

Reaction Rate Analysis (DSC) Program

This software is applied to the analysis of reaction rates for chemical reactions (such as the curing of epoxy resins) without changes in weight. As when using TG, the analysis is performed via the Ozawa method. Using the DSC data measured by changing the heating rate, an Ozawa plot is charted, and the activation energy, frequency factor, and other reaction rate parameters are obtained. As an example, the figure shows a reaction rate analysis of the curing reaction for an epoxy resin.

The relationship between the curing temperature, curing time, and degree of curing can be simulated based on the parameters obtained.

Note: Analysis can also be performed for the DTA signal, but the photometric accuracy is not guaranteed.

SBR Specific Heat Measurements



Young's Modulus for Magnetic Tape



Analysis of the Reaction Rate of Nicotinamide



Reaction Rate Analysis of an Epoxy Resin





DTG

DTA

DSC

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DSC DTG

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DTA

ТМА

TGA & DTA

Thermogravimetric Analyzer TGA-50 Series TGA

Micro and Macro Series of Thermogravimetric Analyzers withAdvanced Thermobalance Design

The TGA-50 series is equipped with a lightweight balance mechanism and taut band fulcrum. These have outstanding vibration resistance and provide for stable high sensitivity measurements. These instruments have an extremely wide applicability range, from measuring large-volume samples that cannot be measured using TG/DTA systems, or allowing the use of a variety of sample cell sizes.

The lineup offers two types to choose from depending on the application: the H model for high temperatures, and the 51 model, which is a macro type.





Standard Suspended-Type High-Sensitivity Thermobalance



Specifications

Tomporaturo rango	TGA-50, TGA-51 : Ambient to 1000°C		
remperature range	TGA-50H, TGA-51H: Ambient to 1500°C		
Massuring range	± 20 mg, ± 200 mg (TGA-50/50H)		
weasuring range	± 20 mg, ± 200 mg, ± 2 g, (TGA-51/51H)		
Weight Readability	0.1µg		
Sample mass	1 g including tare (TGA-50/50H)		
	10 g including tare (TGA-51/51H)		
Atmosphere	Air and inert gas		
Dimonsions and woight	TGA-50/50H W: 173 x D: 550 x H: 500 (mm), 23 kg		
Dimensions and weight	TGA-51/51H W: 173 x D: 600 x H: 540 (mm), 25 kg		
Power supply	TGA-50 AC 100 V, 120 V, 230 V 1000 VA 50/60 Hz		
rower supply	TGA-51/50H 1200 VA, TGA-51H 1500 VA		

Detailed brochure C160-E012A



Measurement of the Moisture Content of PET Fiber (using a quartz crucible)

Differential Thermal Analyzer DTA-50 DTA High Temperature Heat Flux DTA, provides Quantitative Calorimetry Measurements

With a unique high sensitivity dumbbell detector, which has an extremely low heat capacity, high sensitivity and excellent versatility, the DTA-50 offers the high sensitivity performance of the DSC system. It is the ideal instrument for characterizing materials such as glass or ceramics.

Specifications

Temperature range	Ambient to 1500°C
Measuring range	0.2 to 1000 V / 0.2 mW~
Atmosphere	Air and inert gas
Dimensions and weight	W: 173 x D: 550 x H: 550 (mm), 23 kg
Power supply	AC 100 V, 120 V, 230 V, 1200 VA, 50/60 Hz



Options

Flow controller FC-60A

(P/N 346-67995-92: for 120V, -93: for 230V)

The FC-60A flow controller is used to control the flow rate of atmosphere gases (of two channels). Since the gas ON/OFF control is performed according to a temperature program, the atmosphere can be automatically changed during a measurement.

Specifications

Primary pressure	0.6MPa max.
	PURGE side: 0~500ml/min (calibrated for N ₂)
FIOW fale	DRY side: 0~500ml/min (calibrated for N2)
The section of	PURGE: 2 IN, 1 OUT
Flow line	DRY: 1 IN, 1 OUT
Size and weight	W 180 × D 200 × H 90mm, approx. 3kg
Power supply	90~130V AC or 210~230 V AC, 100VA



Sample Sealing Crimp Press SSCP-1

(P/N 222-13130-91)

Samples are prepared with various types of pans for Shimadzu thermal analyzers by using the SSCP-1 in combination with the attachment specifically for the pan to be used (sold separately).

Attachments

Pan to Be Used	P/N	Description
*1 201-52943 Al crimp pans	222-13053-91	Crimp attachment
*2 346-66963-91 Al crimp pans	222-12821-91	Crimp attachment (for autosampler)
*3 201-53090 222-13175-93 Al hermetic pans	222-12826-91	Hermetic attachment
*4 222-13175-94 Ag hermetic pans	222-12826-92	Ag hermetic attachment
*5 346-68518-91 Al hermetic pans (for the DSC)	222-12809-91	Hermetic attachment (for the DSC autosampler)
*6 346-68796-91 Al hermetic pans (for the DTG)	222-12804-91	Hermetic attachment (for the DSC autosampler)
*7 222-13073-91 Al pressure-proof pans	222-12915-91	Al pressure-proof pans attachment





Used to press 5 MPa Stainless steel (SUS) pressure-proof pans ⁽⁹⁾.



Sealer adapter for stainless steel (SUS) pressure-proof pan (P/N 222-01875-91)

Used to seal 5 MPa Stainless steel (SUS) pressure-proof pans (9).



Sample Pans

1 AI (Aluminum) Pans			
① 201-52943	Al crimp pans	6 mm dia. × 1.5 mm	(50/set)*1
For Autosampl	er		
2 346-66963-91	Al crimp pans	6 mm dia. × 3 mm	(100/set)*2
346-66963-92	Al open pans	6 mm dia. × 3 mm (Same as -91, with lids	(100/set) not included)
When Large Volume Is Tested			
Al pans can be used	d in the autosampler.		
③ 201-57268-90	Al macro pans	6 mm dia. × 5 mm	(50/set)
2 Pans for Use at High Temperatures			

Lids are not provided with pans for use at high temperatures. These pans can be used in the autosampler:

Pt Pans (Up to 1300 °C)

Deformed Pt pans can be fixed using the fairing stand. (See the back page.)

④ 201-51976	Pt pans	6 mm dia. × 2.5 mm	(1 pc.)
⑤ 201-53843	Pt macro pans	6 mm dia. × 5 mm	(1 pc.)
6 201-56927	Pt pan lid	6 mm dia.	(1 pc.)

Alumina Pans (Up to 1500 °C)

For samples that react with Pt			
⑦ 201-54321	Alumina pans	6 mm dia. × 2.5 mm	(1 pc.)
⑧ 201-54321-01	Alumina macro pans	6 mm dia. × 5 mm	(1 pc.)
9 222-13027-91	Alumina pan lid	6 mm dia.	(1 pc.)

3 Hermetic Pans

Hermetic pans can be used at temperatures at which the pressure reaches 0.3 MPa or up to 300 °C.

	10 201-53090	Al hermetic pans	6 mm dia. × 1.5 mm	(50/set)*3	
	1 222-13175-93	Al hermetic pans (Deep type)	6 mm dia. × 2.3 mm	(50/set)*3	
	12 222-13175-94	Ag hermetic pans	6 mm dia. × 2.3 mm	(50/set)*4	
►	For DSC Autosampler				
	3 346-68518-91	Al hermetic pans (for the DSC autosampler)	4.4 mm dia. × 4 mm	(100/set)*5	
►	For DTG Autosampler				
	(14) 346-68796-91	Al hermetic pans (for the DTG autosampler)	6 mm dia. × 4 mm	(100/set)*6	

4 Pressure-Proof Pans

Pressure-proof pans can be used in the autosampler. These pans can be used at temperatures at which the pressure reaches 5 MPa or up to upper limit temperatures.

Upper Limit Te	mp. of 300 °C		
15 222-13073-91	Al pressure-proof pans	6 mm dia. × 5 mm	(50/set) ^{*7}
Upper Limit Te (6) 222-02067-92	mp. of 500 °C Stainless steel (SUS) pressure-proof pans	6 mm dia. × 5 mm	(50/set) ^{*8}

5 Other Pans (Pans Made of Other Materials)

Contact us for details on how to use them. Pans cannot be used in the autosampler.

17 201-53102-84	Ni pans	6 mm dia. × 2 mm	(50/set)
18 201-58294-90	Cu pans	6 mm dia. × 1.5 mm	(50/set)
19 201-54439	Quartz pans	6 mm dia. × 2.5 mm	(1 pc.)





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Remarks *1 to 7: SSCP-1 and the attachment specifically for the pan to be used need to be prepared separately. See the back page for details. *8: Handpress SSP-10A unit for stainless steel (SUS) pressure-proof pans (200-64175) and the sealer adapter (222-01875-91) are required.

Sample Pans and Cells Specifically for TGA series; 1 pc. each provided.

Sample Pans		
Sample pans can be used at temperatures up to 1	1500 °C.	C1
► For TGA-50		2
20 201-52686-01 Pt Sample pan		
For TGA-51		• • • •
(1) 222-02191-01 Pt macro sample pan		20 (1)
TG Macro Cells		
2 201-56569-01 Pt mesh cell	11 mm dia. × 12 mm	9
²³ 201-56782-90 Quartz macro cell	11 mm dia. × 14 mm	The standard
► For TGA-51		
④ 201-56825-90 Alumina macro cell	10 mm dia. × 14 mm	

Sample Preparation Tool Sample Punch

Used to cut out film samples (in 5 mm diameter) to match the size of the sample pans for thermal analyzers.

Cutting Die (P/N: 222-13586-91)

The sample to be used is about 50 to 300 μm thick for PET films.



Pt pans Fairing Stand (P/N: 222-13881-91)

Used to fix deformed Pt pans (201-51976 and 201-53843).

Reference Samples and Weight

P/N	Description	Remarks
201-53537	Alumina, Powder	For DSC and DTG
222-02012-XX	Quartz, Rod	For TMA, ø5 × XX [mm]
222-02953-XX	Alumina, Rod	For TMA, ø5 × XX [mm]
201-52724-01	Plate weight set	For DTG and TGA 1, 2, 5, 10, 20, 50, 100, 200 [mg]

Press Cutting Die (P/N: 222-13740-91) The sample to be used is about 10 to 100 um thick for PTT

10 to 100 μ m thick for PET films.



Used to perform tensile measurement on fiber-like samples with TMA.



►

Installation Requirements





Analytical balances

To weigh the sample, prepare an analytical balance which allows the precise reading up to 0.01 mg.

Other

Do not install the device in a place exposed to direct sunlight, a place exposed to direct wind from an air conditioner, a dusty place, a place subject to large vibrations, or a place subject to large temperature fluctuation.

Gas

Purge gas (atmospheric gas to be used) Cleaning air tank or air compressor

- Note) To perform cooling measurement with the
 - DSC-60 Plus/DSC-60A Plus, dry gas (nitrogen or dry air) is additionally required.
 - The DTG-60/60A/60H/60AH provides a reaction gas supply port, in addition to the purge gas supply port.
 - Prepare a tank, pressure reducer and gas flow rate regulator separately.

* Windows is registered trademark of Microsoft Corporation.



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