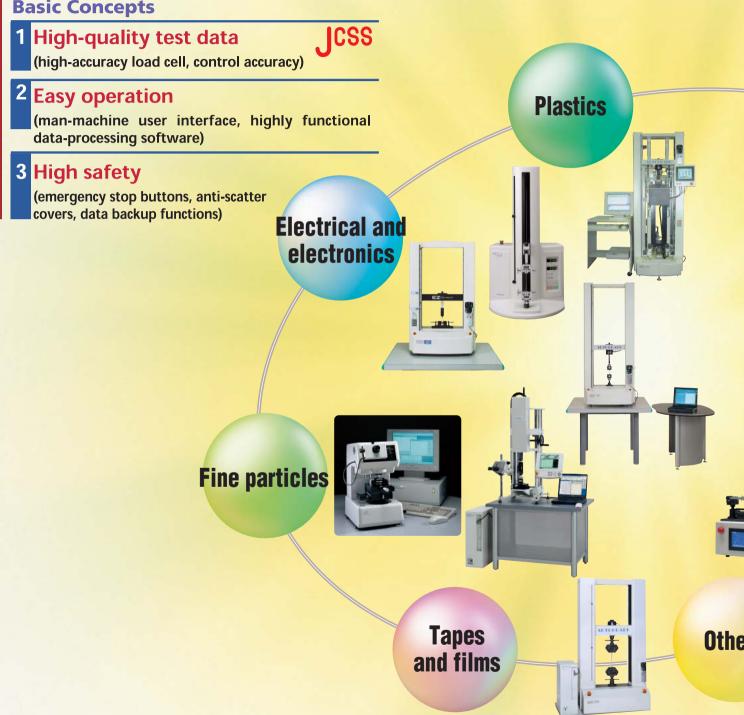


Strength tests to evaluate the strength of objects are conducted across a wide range of scales from fine particles and surface-mounted components in the nano-range to large steel and concrete specimens. The forces applied to the test specimens by the tester also cover a wide range from 2 mN to 1000 kN. Various types of strength test are conducted, including tensile, compression, bending, tearing, peeling, creep, and stress relaxation testing. The Shimadzu Universal Tester lineup is a range of powerful tools for every field of application that meet all

Basic Concepts

customer requirements.



Automobiles **The company of the co



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http://www1.shimadzu.com./product/test/

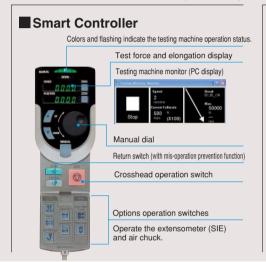
AG-IS Series — The More You Use It, The Better It Gets

AG-IS Series Universal Testers

Features

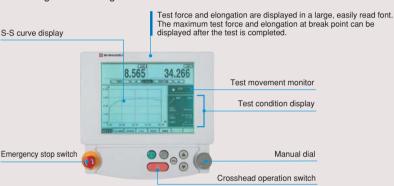
- Controller with excellent operability and safety
- TRAPEZIUM2 software provides a sophisticated link to the test machine
- High-quality test data
- Comprehensive accessory range accommodating users' requirements
- **Diverse system lineup**





■ Touch Panel Operation Unit

This unit enables setting of test conditions and testing without using a PC.



High-quality Test Data

Rigid frame ensures long-term stability

Compact, highly rigid frame

Detects rapid deformation behavior of materials and offers highly accurate test force measurements.

The guaranteed test force measurement accuracy is within ±0.5% up to 1/500 load-cell capacity (Note)

World-standard test-force accuracy

- High-accuracy type: Measurement accuracy within ±0.5% of the specified test force

Conforms to the following standards:

JIS B7721 Class 0.5, ISO7500/1 Class 0.5

EN 10002-2 Grade 0.5, BS 1610 Class 0.5

DIN 51221 Class 1, ASTM E4

Standard type: Measurement accuracy within ±1% of the specified test force

Conforms to the following standards:

JIS B7721 Class 1, ISO7500/1 Class 1

EN 10002-2 Grade 1, BS 1610 Class 1

DIN 51221 Class 1, ASTM E4

Up to 1/250 of the load cell capacity for 250 kN, 1 N, 2 N, and 5 N load cells. The ±0.5% accuracy guarantee applies to 1 kN to 300 kN load cells. Load cells below 1kN capacity are not included in this precision guarantee.

A wide range of test speeds allows testing of various materials

Servomotor offers a wide range of speed control

The ultra-low-speed type provides a wide crosshead speed range from 0.00005 to 1000 mm/min. The standard type crosshead speed range is 0.0005 to 1000 mm/min. Tests are possible up to the maximum capacity across the entire speed range.

The speed range for 250 kN and larger models is 0.0005 to 500 mm/min.

High-speed data sampling achieves true values

1.25 ms ultrahigh-speed sampling function

The ultrahigh-speed data sampling at 1.25 ms intervals during the test (for 25 seconds) allows highly accurate measurement of the test force in the elastic and fracture regions to detect any changes in the material.

Model

Tabletop

Floor-mounted

Test force range

4mN to 50kN

4mN to 300kN

Speed range

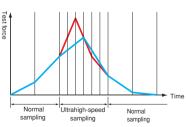
0.0005 to 1000 mm/min. (500 mm/min, for models

exceeding 250 kN)

This function is particularly effective for ceramics and highly rigid new materials.

The ultrahigh-speed sampling rate can be set to 1.25 ms or 5 ms. Even normal sampling (outside the ultrahighspeed sampling region) is conducted at rapid 10 ms intervals.

Moreover, the sampling intervals for normal sampling can be set by test force and displacement, which are effec-



(Ultrahigh-speed sampling can be started from any point.)

tive for relaxation and creep tests respectively. The time can be set in 50 ms intervals to 50 ms, 100 ms, or 150 ms, with 10 ms as the highest setting. The sampling interval can be set to any test force value in 1 N intervals or to a displacement value in 0.1 mm intervals.

*Note TRAPEZIUM2 is required for ultrahigh-speed sampling

Comprehensive accessory range accommodating users' requirements

Devices are available for all specimen materials.

Adhesive strength test devices

Shear test devices

Burst test devices

Needle-insertion resistance test devices

Flow test devices

Friction coefficient measuring devices

Plastic support strength test devices

Deep drawability test devices

Nail withdrawal resistance test device for lumber

Lumber hardness test devices Lumber cleavage test devices

Powder molding properties test devices

Environmental test devices

Displacement measuring devices

Test force measuring devices Others

Grips and devices for testing actual objects

Pneumatic automatic grips

PWG series

The air motor opens and closes the grips to reduce testing times.



Kit No.

1	346-5385X-01		
	Х	Capacity	
	8	250kN	
	7	100kN	
	6	50kN	
	5	20kN	
	3	5kN	

Pneumatic capstan type grips

Specimens such as thread and cord are held by the capstan. The initial tensile force can be maintained.



Kit No 346-5385Y-XX

ı	Υ	Capacity
ı	2	5kN
ı	1	1kN/500N
	0	50N

Three-point bending test jig for Si die

Max. capacity 500 N

Punch dimensions 0.3 mm tip radius x 20 mm Support dimensions 0.3 mm tip radius x 20 mm 1 to 20 mm Span

Conforms to SEMI G86-0303

*SEMI = Semiconductor Equipment and Materials International



Kit No. 346-53497-XX

Four-point bending test device for long-span lumber

Capacity 100 kN Punch width Punch separation 1320 mm 100 to 1350 mm 1320 mm Support width Support distance 100 to 4000 mm



Consult your Shimadzu representative for information on the four-point bending test device for long-span lumber.

Displacement measuring devices

Strain gauge type one-touch extensometer

The SSG-H series

Extensometers conform to JIS B7741 Class 0.5 and JIS K7161 (SSG 50-10SH only).

They can be attached or removed by a simple, one-touch operation.



Kit No. 346-53875-XX

Non-contact video extensometer

DVE series

Two cameras achieve a wide measuring range and measuring accuracy.



Kit No 346-5387Y-XX

Y Model 8 DVE-101 9 DVE-201

Extensometer for soft materials

SES-1000

Permits the accurate measurement of large elongations.



Kit No. 346-53876-XX

Automatic extensometer

SIE-560S

Combines an ultra-accurate straingauge sensor with an accurate electrical induction linear sensor.



Kit No. 346-53269-XX

Strain gauge type width sensor

Measures changes in the width of a specimen.



ľ				
	Υ	Model		
	1	SG Series		
2 SG-CA Ser		SG-CA Series		

Environmental test devices

Thermostatic chamber

TCE series

This compact chamber enables testing across a wide temperature range from -70 to +280°C



Bellows-type long-stroke thermostatic chamber

Conforms to JIS K6263, ASTM D624, and ISO 6914 standards.



Kit No 346-5393Y-XX

Y Model 4 Model TCB 5 Model TCL

Thermostatic chamber torsion test device

Temperature range -60 to +250°C Torsion capacity 300 Nm Torsion speed 1 to 0.01rpm



Consult your Shimadzu representative for information on the thermostatic chamber torsion test device.

Thermostatic chamber tensile test device

This special test device passes the crosshead through the thermostatic chamber to assure a long effective stroke.



Consult your Shimadzu representative for information on the thermostatic chamber tensile test device.

The Smaller, Thinner MST-I Supports Strength Evaluations at the mm and mN Level **MST-I Micro-Autograph Micro Strength Testers**



Solder-joint evaluation for chip components (shear and peeling) Solder-ball joint strength evaluation (tensile, compression, and shear) Bonding-wire joint strength and tensile strength evaluation

Physical property evaluation for metal foils (tensile and bending) Connector pin insertion measurements (insertion and withdrawal) Single-fiber tensile strength evaluation (tensile)

Highly accurate displacement measurements

- Smooth and accurate loading is achieved by the 5-(type HR) or 20-(type HS) nanometer drive-train resolution in the specimen force direction.
- The high-accuracy linear sensor used to measure displacements in the force direction achieves a display to 20nanometer resolution.

The backlash-free mechanism ensures accurate testing.

Micro-test-force measurements

 Extensive load-cell lineup from 0.5 N to 2 kN guarantees ±1% accuracy from 2 mN.

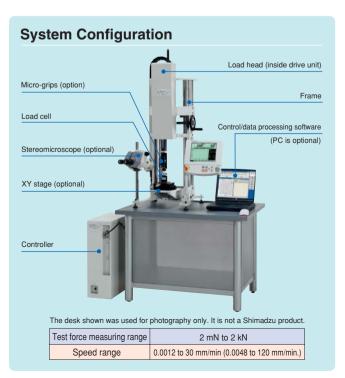
Positioning of microspecimens

- The optional XY stage simplifies the positioning and observations of microspecimens.
- The specimen can be observed through a stereomicroscope for positioning.

Rigid frame

 A highly rigid frame (at least 45 kN/mm) is adopted to permit accurate displacement measurements of objects and microspecimens.

TRAPEZIUM2 data processing software



Optional Accessories

Tensile Testing

Grips

500 N compact, flat grips (Upper and lower grips, 1 set) Cat. No.346-51690-03	Max. test ford Clearance: 0 Grip width: Grip length:
10 N micro-grips (Used in the test example) Cat. No.346-53492	Max. test for Clearance: 0 t Grip width: Grip length:
10 N micro-grips	Max. test for

ce: 500 N to 5 mm 25 mm : 20 mm For films, plastics, etc For bonding wires, single rce: 10 N fibers, biosamples, etc (20 to 200 mm dia., grip length 1.5 mm Solder-ball tensile testing

* Only upper grip is micro-grips. Lower grip must be formed to match the specimen. Consult your Shimadzu representative

● Wire-pull Jigs – for tensile testing of bonding wire

Cat. No.346-53492-01

Name	Specification	Comments
20 N wire-pull jig Cat. No.347-57500	Max. test force: 20 N	Jig that hooks on to the center of the bonding wire

Clearance: 0 to 0.5 mn

Compression Testing

• Truncated-cone indenter and indenter mounting adaptor for compression tests on solder bumps

	Name	Specification	Comments
	50 mm-dia. truncated-cone indenter Cat. No.340-47026-01	Tip diameter: 50 mm	
	500 mm-dia. truncated-cone indenter (Used in the test example) Cat. No.340-47026-02	Tip diameter: 500 mm	For solder balls, micro-machines, etc.
	Indenter adaptor (For mounting to a 5 N, or larger, load cell) Cat. No.347-57266		To mount load cell on top
	Indenter adaptor (For mounting to a 0.5 N to 2 N load cell) Cat. No.347-57266-01		To mount load cest on top
	Indenter adaptor Cat. No.347-57073		To mount load cell below

Shear Testing

Shear testing jig for IC chips





Common Jigs

● Fixing block – for fixing specimens from below

Name	Specification	Comments
Specimen fixing vise Cat. No.346-64251		Can be directly mounted on the XY stage
5 N specimen fixing jig Cat. No.346-53301	Fixes approx. 10 x 10 specimens	Mount on top of a bottom-mounted 0.5 N cell

Heating plate – for heating specimens

Name	Specification	Comments
Heating plate 26 x 40 Cat. No.346-54511-02	Set temperature: (room temp. + 30°C) to 250°C Accuracy: within ±2°C of set temperature Method: PID temp. control	Can fix Si substrates (approx. 20 x 20 mm)
Heating plate 80 x 80	Set temperature: (room temp. + 30°C) to 250°C	
Cat. No.346-54540-01	Accuracy: within ±5°C of set temperature	

XY stage for positioning specimens

Name	Specification	Comments
XY stage	Max. test force: ±200 N	Manual positioning by micrometer
Cat. No.344-82861	Stroke: ±12.5 mm (XY directions)	

■ Stereomicroscope – for specimen positioning and observation during testing

Name	Specification	Comments
Stereomicroscope (binocular type)	Magnification: x16 to x100	With zoom function
Cat. No.346-53303	Illumination: LED (low heat-generating type)	

● Vibration-proof mounting – for measuring micro-forces to 0.05 N ● Special desk Cat. No.: P/N 339-81528 339-81524

 Windproof case Cat. No.: P/N 088-20092-01 Cat. No.: P/N 346-53387-01 339-81524-03 346-54542

Lower Cat. Nos. apply to active vibration-proof mounting.

All Necessary Functions in One Compact, Easy-to-Use Package **Autograph AGS-J Table-top Precision Universal Testing Machine**

Highly accurate and reliable testing system

Forces are measured with a precision better than ± 1% of indicated values, within the range from 1/1 to **1/250** of the rated force.

Simple operation

The simple operation panel makes operation easy.

The digital LED display can be set to display force or stress and elongation or strain.

Comprehensive functions offer high testing efficiency

- · One-touch force zero adjustment
- · One-touch zero positioning
- · One-touch crosshead return to origin
- · Convenient filing function for test conditions
- · Automatic specimen break-point detection
- · Fine adjustment of crosshead positioning
- · Automatic force calibration



 Laptop computer and desk are options. The desk shown was used for photography only. It is not a Shimadzu product.

Test force measuring range	20 mN to 10 kN
Speed range	0.5 to 500 mm/min.

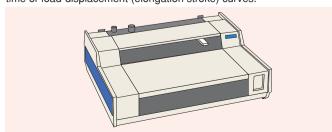




Contact your Shimadzu representative for column extension of reinforced yoke series.

Analog recorder

There are two types of analog recorders: the X-T recorder that records load-time curves and the X-YT recorder that records loadtime or load-displacement (elongation stroke) curves.



	Name	
X-T recorder	AR-228	Cat. No.346-51735
X-YT recorder	AR-6122	Cat. No.346-51736

■ Analog Recorder Specification

Thatog recorder opecinication			
Name	X-T recorder	X-YT recorder	
Effective recording width X-axis (force): 250 mm		X-axis (force), Y-axis (displacement): 250 mm each	
Recording paper feedrate	10, 15, 20, 30, 40, 60 mm/min., cm/min, mm/h, cm/h 23 steps/24 speeds	10, 20, 50, 100, 200 mm/min.	
Pen travel time	X-axis: 1/3 s max.	X-axis: 1/3 s max.	
Measuring range	X-axis: DC 0 to 5 V	X-axis: DC 0 to 5 V	

EZ Graph and EZ Test Aid Strength Evaluations for Precision Electronic Component and Medical and Pharmaceutical Products EZ Graph/EZ Test Tabletop Universal Testers

EZGraph

EZ Graph for Strength Evaluation of Precision Parts and Electronic Components

Applicable Tests Film-peeling, PC board bending, chip bending, IC component shear strength, electronic component withdrawal, PC card insertion/withdrawal, LCD panel strength evaluation, and feeling tests.

High-rigidity, high-accuracy EZ Graph (with Smart Controller)

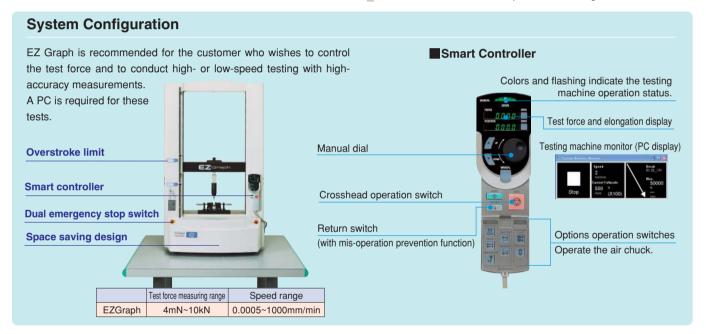
TRAPEZIUM2 data processing software for efficient testing

High-quality test data

High-speed data sampling achieves true values
1.25 ms ultrahigh-speed sampling function

Wide speed range handles testing of diverse products

Servomotor achieves wide speed-control range



EZTest

EZ Test Aides the Strength Evaluation of Medical and Pharmaceutical Products

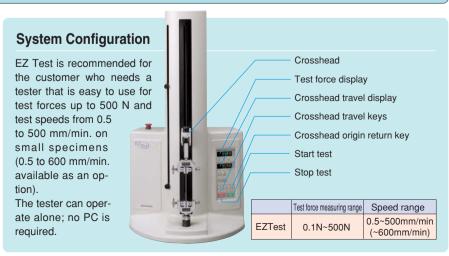
Applicable Tests

Catheter strength evaluation, strength evaluation of pharmaceutical containers, injection needle insertion-force measurement, strength evaluation of transfusion pack seals, pill package strength evaluation, adhesive plaster and medical adhesive tape peeling tests.

Simple and Easy Operation

Comprehensive functions offer high testing efficiency

- One-touch force zero adjustment
- One-touch crosshead return to origin
- Convenient filing function for test conditions
- Automatic specimen break-point detection
- Fine adjustment of crosshead positioning
- Automatic force calibration



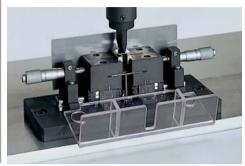
See C224-E027 Shimadzu Texture Analyzer for testing foods.

EZGraph / EZTest

Test Jigs

Silicon chip (die) bending test jig

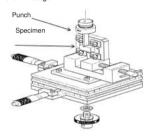
A 3-point bending test jig for silicon and other IC chips, based on the SEMI(Semiconductor Equipment and Materials International)standards.



Kit No. 346-53947-XX

Adhesion test jig for surface mounted components

Jig for adhesion tests on surface mounted components, based on the JEITA(Japan Electronics and Information Technology Industries Association) standards. Specimens are positioned by the XY stage.



Kit No. 346-53948-XX

PCB repeated bending test jig

Test jig for repeated bending tests on PCBs. Evaluates changes in resistance and other characteristics due to repeatedly applied forces.



Part No. 346-53931-XX

Three-point bending test jig for finished objects

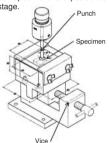
Test jig for bending tests on finished objects such as mobile phone housings.



Part No. 346-53945-XX

Peeling test jig for surface mounted components

Jig for peeling and push tests on surface mounted components, based on the JEITA(Japan Electronics and Information Technology Industries Association) standards. Specimens are positioned by the XY stage.



Kit No. 346-53949-XX

PC card insertion/withdrawal test jig

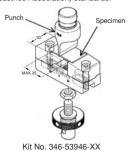
Test jig for repeated insertion and withdrawal tests on PC cards and adapters. Specimens are positioned by the XY stage.



Part No. 346-53927-XX

Surface mounted component test jig

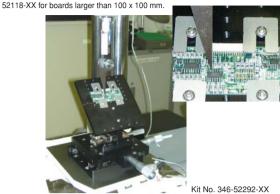
Jig for bending tests on surface mounted components, based on the JEITA(Japan Electronics and Information Technology Industries Association) standards.



II INO. 346-33946-AA

PCB 45° peeling test jig

Used for peeling tests of electronic parts on printed circuit boards (PCBs). Use Cat. No. 346-



1401010100220

Electronic component shear testing jig

Jig for the shear testing of surface mounted components on PCBs. Specimens are positioned by the XY stage.



Part No. 346-53950-XX

Keyboard pressing test jig

Test jig for repeated key input. Specimens are positioned by the XY stage.



Part No. 346-53925-XX

Strength evaluation of pharmaceutical containers

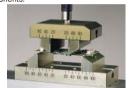
Upper compression plate, 100 mm dia.



Part No. 346-08095

Three-/four-point bending test jig for PCBs

Test jig for bending tests on blank PCBs and PCBs with surface-mounted components.





Part No. 346-53944-XX

Key pressing test jig

Test jig for key pressing tests on mobile phones and keyboards.



Part No. 346-53926-XX

Strength evaluation of adhesive force for dentures



Consult your Shimadzu representative.

EZGraph / EZTest

Test Jigs

Medical package paper 180° peeling test



Compact, flat grips for tensile testing
Part No.346-51690-03

Pill extrusion test

Pill extrusion test jig set

Part No.346-53549

Medical adhesive plaster 180° peeling test



Tensile testing jig set Part No.346-51690-03



Part No.346-51687-08
Lower jig Lipstick test jig
Part No.346-52022
Bending centers for JIS bending tests

Part No.346-51687-08

Injection needle joint-strength test



Upper jig Pneumatic automatic grip Lower jig Injection needle fixing jig

The jig must be manufactured to suit the specimen. Consult your Shimadzu representative.

Lipstick bending test



Upper jig Toothed push rod B
Part No.346-51814-02
Lower jig Lipstick test jig
Part No.346-52022

Bending centers for JIS bending tests

Part No.346-51818-01

Syringe injection force test



Reference Upper jig 20 mm dia.
Part No.346-51687-08
Lower jig
Part No.346-51687-12

Strength test jig for cream containers



Reference Upper jig 20 mm dia. Part No.346-51687-10 Lower jig Part No.346-51687-12

Syringe mounting jig/fixing block

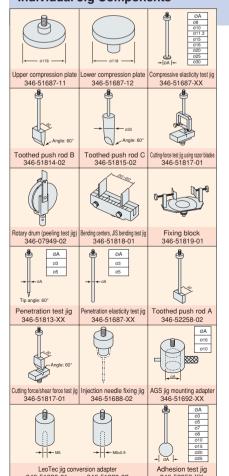
Syringe mounting jig Part No.346-5169-03

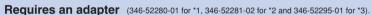


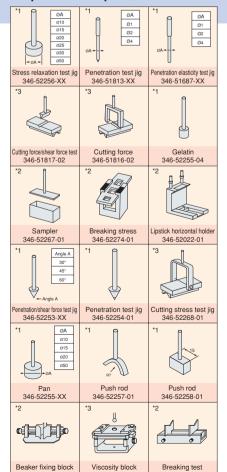
Fixing block Part No.346-51819-01

Other jigs are available for various applications.
Consult your Shimadzu representative.

Individual Jig Components



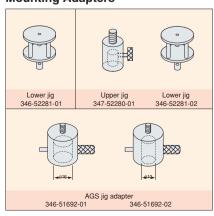




Applied Jigs



Mounting Adapters



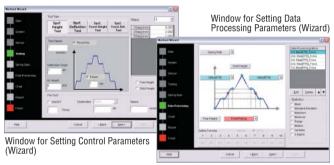
Shimadzu s Spring Evaluation Tester -**Outstanding Reliability and Stability**

TEOS is a new system that combines a dedicated spring testing machine, ideal for evaluating compression coil springs, tension coil springs or conical springs, with powerful specialized software designed to reduce testing times. A wide variety of data required for spring testing can be measured, such as measuring test force, height, and deflection using 1, 2, 3 or up to 10 steps, or free height, initial tension, solid height, or spring constant. Also, a sliding debris containment cover is provided as standard equipment that allows performing tests safely.

Features

Reduces testing times with TRAPEZIUM TEOS software, newly developed specifically for testing springs!

The software is packed with features that allow reducing the time required before starting and after finishing tests, such as a quick setting panel where testing parameters can be entered directly via the test execution screen, in the same manner as using a control panel, a navigation bar that displays the highest priority operation icons for the current situation, or features that automatically save results or transfer results via a LAN connection. This software employs the latest Windows XP compliant user interface.



Calculates true values using preload and deflection correction features!

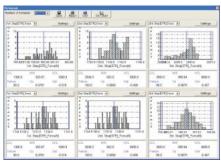
Because even slight deflections can be measured accurately, true values are output using features such as preload control and automatic deflection correction for deflections of the testing machine and jigs.

Uses specialized jigs to obtain reproducible data!

If the parallelity of compression plates is poor during compression testing, then results can change depending on where the test specimen is positioned. However, the parallelity of TEOS systems is calibrated during installation and can be readjusted after installation, upon request (for a fee), to keep the system in top condition.

Provides complete control of processes with pass/fail and multiple histogram displays!

To be capable of 100 percent inspection of parts, which is common for springs, the system includes a feature that can quickly determine the pass/fail status of data. It is also able to create histograms (simultaneously displays six types) and X-Bar/R control charts from this data.



Histogram Display Capable of Simultaneously Displaying Six Types



A system designed specifically for testing springs







Example of Testing TEOS-5kN

Capacity

Example of Testing TEOS-5k Compression Coil Springs

Example of Testing TEOS-5KN

List of Compatible Sizes

Only certain spring sizes are compatible with each capacity model. Please check compatibility with the table below.

Upper and lower compression plates include a threaded hole for mounting tension hooks (or pins).

Spring Coil

Compression Coil Springs and Conical Springs Spring Coil

	Ollita (IIIII)
wer Compression Plate Diameter D2	Distance Between Compression Plates
	0 ~ 510
60	
00	0 ~ 500
150	0 ~ 430

1N	20 or less	510 or less	20		0~510
2N	20 01 1622	310 01 1622	20		0-310
5N					
10N					
20N				60	
50N	60 or less	500 or less	60	00	0 ~ 500
100N					
200N					
500N					
1kN					
2kN	150 or less	430 or less	150	150	0 ~ 430
5kN		430 01 1622			0 ~ 430
10kN	200 or less		200	200	
20kN	200 01 1622	880 or less	200	250	0 ~ 880
50kN	250 or less	000 01 1622	250	230	0 ~ 000
Tension Spring	Tension Springs Units (mm)				

Tension Springs Units (mm)						
Capacity	Model	Applicable Hook (Pin) I.D.	Applicable Tension Coil Spring Wire Diameter	Applicable Tension Coil Spring Max. Length		
1N		0.6 or more		1~470		
2N		0.0 01 111016	Max 2	1-4/0	Uppe	r pression
5N	Hook Type	1 or more	IVIdA Z	2~450	Plate	16221011
10N	HOUR Type	1 01 III016		2-450	1	, _
20N		2 or more	Max 4	4~440	Les Les	n Coi
50N		2 01 111016	IVIdA 4	4-440	n Pla	nsio x. Ler
100N		3 or more	Max 12	11~470	Distance Between Compression Plates	Applicable Tension Coi Spring Max. Length
200N		4 or more	IVIdX 12	14~450	istan	plica
500N		6 or more	Max 15	22~430	-8	₽,
1kN		8 or more	Max 20	26~350	Lower	r —
2kN	Pin Type	10 or more	Max 22	40~340	Comp	ression
5kN		14 or more	Max 24	54~320		
10kN		18 or more	Max 30	68~300	Diagi	ram of F
20kN		25 or more	Max 38	85~720		

35 or more Max 50 115 ~ 660

Provides a Sophisticated Link to the Test Machine TRAPEZIUM2 Control and Data Processing Software for Testing Machines

TRAPEZIUM 2 Compatible with Windows 2000/XP

Through its visual wizard settings and the industry's first operation navigation system, the Windows XP-based TRAPEZIUM2 software allows various testing operations from simple test control to complicated control patterns created by the user.

Data obtained from tests can be processed according to various standards.

TRAPEZIUM2 offers flexible operations including re-testing and re-analysis and allows the intelligent navigation of many advanced functions, such as network transmission of measurement data and screen customization.

Compatible with All Testing Machines

TRAPEZIUM2 is compatible with all materials testing machines. Use it with your current testing machine. The specifications depend on the connected testing

Testing machine	Shortest sampling interval (high-speed)	Comments
AG-IS/AG-I/EZ Graph/MST-I/I Refresh	10 ms (1.25 ms)	
AG-J/AGS-H/EZ Test	50 ms	
AG-G/AGS-G/G Refresh	50 ms (5 ms)	Options may be required on the testing machine.
Older models, other manufacturers' testing machines (Note 1)	50 ms	Requires dedicated A/D board

Note 1: Output voltage and connector shapes must be checked for other manufacturers' testing machines.

Vavigation

Easy Testing Using the Navigation System

The Navigation Bar selectively displays the functions needed for the current operation.

Continuous tests can be efficiently conducted by simply clicking the large buttons.

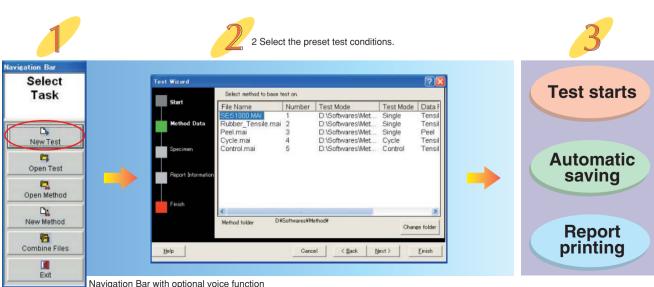
The optional voice function allows TRAPEZIUM2 operation by responding to voice prompts from the PC.

Operating instructions are displayed in the message Select window. Task Start (0) Specimen Sizes The displayed buttons change in response to the test status. The buttons are displayed in order of relevance. Most operations can be conducted by clicking these buttons. Print Re-Analyze

Navigation Bar

Efficient Continuous Testing Begins in Three Steps

- Testing can be started in three steps after the software is booted up.
- No software operation is required during continuous testing.
- Test results are saved automatically.



Testing

Powerful Sampling Functions ...

- 6-channel input and display
- Sampling intervals can be set in units of time, test force, or displacement.
- Test force automatic calibration function
 Test force calibration can be conducted by a single operation.

The high-performance built-in controller allows various control patterns.

 Automatic test force and strain control (AG-IS, AG-I, EZ Graph, MST-I, AG-G, AGS-G)
 The controller offers test-force control, including constant test-force rate and constant test force, and strain control, including constant strain rate and constant strain.

Break-point detection

When specimen failure is automatically detected, the testing machine stops automatically and the crosshead returns to its original position.

 Auto/Full-auto Test-force Range Switching Function
 Full-auto: (AG-IS, AG-I, EZ Graph, MST-I)
 Auto: (AG-G, AGS-G)

The test-force range is automatically switched to always maintain the optimal test-force range.

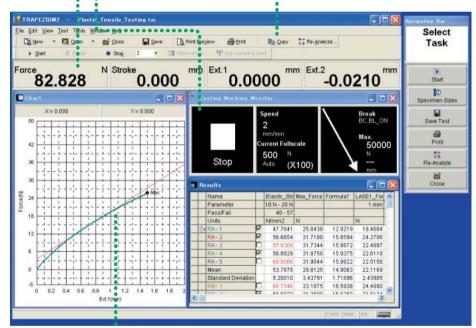
 Specimen protection function (AG-IS, EZ Graph, MST-I)

Automatically eliminates the force applied to the specimen to prevent specimen damage before testing.

 During the test, the tester status is displayed by colors and icons. Set parameters such as the speed and break point can be checked at a glance. (AG-IS MS and EZGraph)

. Display style can be set freely.

- The "User Style Registration" function allows for setting and registering user-defined screen layout.
- The sizes of the sensor and toolbar can be adjusted to three different levels.
- A user-defined toolbar can be created to display frequently used functions only.

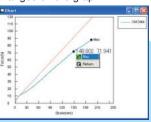


Analyzing

Packed with convenient functions that allow any type of data analysis you need. ••••

- "Re-tests" and "Extra Lot Tests" can be conducted by a simple, one-touch operation to automatically replace incorrect results with correct data.
- The "Re-Analyze" function allows for re-analysis, analysis of different items, and changing names.
- The "Combine Files" function allows easy comparison of old and new data.

The "Point Picking" function allows for easy confirmation of values on the graph. Also, the data processing results can be changed on the graph.



TRAPEZIUM 2 Compatible with Windows 2000/XP

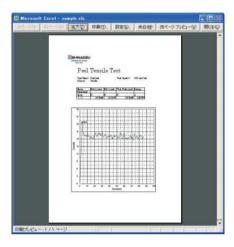
Dutput

Compatible with the broadband era

Reports can be automatically transmitted via e-mail, LAN and FTP.

User-defined report style

- · Various types of information can be easily added to reports.
- The "Custom Report Function" allows the creation of reports in user-defined formats, including logos.



Mail transmission to mobile phones

(or PCs in remote locations)

Graphs and test results can be monitored from remote locations.



Example of e-mail display

Output of test results as PDF files

Reports can be output as PDF files. The PDF files can be sent by e-mail for printing at any location, even where no testing machine is available.

Compatible with commercial software

Test results and graphs can be output in CSV format or cut and pasted to spreadsheets and word-processing software.

Part Numbers

TRAPEZIUM 2 (with special RS-232C cable)

Software type Part No.	Part No.
Single software	345-47307-01
Cycle software	345-47307-02
Control software	345-47307-03
Set	345-47307

• For AG-IS, AG-I, MST-I, AGS-J, AGS-H, EZ Graph, EZ Test.

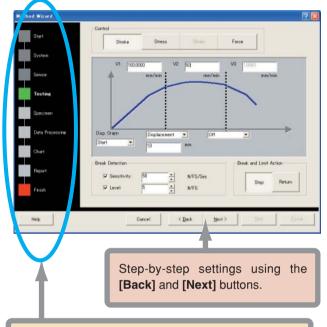
Visual Wizard

Visual and easy wizard system

Test parameters can be set easily by displaying the control pattern and data processing items as images.

Setting the Test Control

Easy visual settings for basic tests



Make the settings while observing the overall test flow. Click on the desired item to immediately display the relevant screen.

Setting the Data Processing Items

Various data processing results can be automatically determined after the test is finished.

General processing items are preset. Select the desired items by simply clicking buttons on the image.

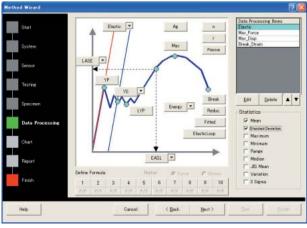


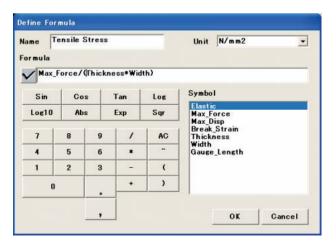
Image when a plastic specimen is selected.

Customize the control with the **control software** to operate the testing machine as required for creep tests and other complicated tests.



User-defined test control patterns can be created by describing the control process step-by-step. Functions such as "Automatic measurement of the specimen height" permit testing that conforms to various standards around the world.

User-defined data processing items can be easily created using the "User-defined formula" function.



For users conducting simple operations

TRAPEZIUM Lite is recommended to customers who repeat the same tests using simple operations.

TRAPEZIUM Lite features automatic saving of test results and four simple screen configurations: Test, Test parameters, Data processing parameters, and System.



● For AG-IS, AG-I, AGS-J, AGS-H, EZ Graph, EZ Test.

Semi-automatic Autograph System Enhances Test Efficiency

Semi-automatic Autograph System

- Enhanced test efficiency
- Low-cost system configuration
- General-purpose system that can be used as a manual testing machine by replacing jigs
- Reliable results ensured by automatic elimination of deflection and initial test force
- Special control box simplifies operations (open/close grips, start test, etc.)

Tensile tests with Autograph require several settings and operations by an experienced operation for each test, including: mounting the specimen;

elimination of deflection due to specimen mounting; elimination of initial test force due to specimen mounting; and

attaching the extensometer.

The semi-automatic Autograph allows operations such as tightening the grips and attaching the extensometer using the control box buttons, which simplifies the operations and enhances testing efficiency. This system reduces installation costs and, by replacing the jigs, it can be used as a manual tester for compression and bending testing.

A variety of semi-automatic systems are available, including tensile testing systems for plastics, film, rubber, and metals, and peeling test systems.



Flow Chart for Semi-automatic Tensile Testing

The flow chart to the right shows the flow of tensile testing. The operations shown in red are automatic operations.

If an electronic Vernier caliper and multiplexer set is used for key entry of the test dimensions, the mean value and maximum or minimum value of multiple points (up to 6) can be entered into the PC as the width or thickness of a specimen simply by pressing a button on the electronic Vernier caliper.

Start

Select test parameters (continuous testing can be conducted using the same parameters).

Key in the test dimensions (enter individually or together).

Press the upper and lower grip close buttons and mount the specimen.

Press the start button.

Elimination of deflection and initial test force

Extensometer arm closes between set gauge lines and clips onto specimen.

Elongation is zeroed and crosshead moves to start tensile test.

Data is read while test force and elongation are displayed graphically.

Tester operation and data reading stop when the specimen breaks.

Extensometer arm opens and separates from specimen.

Press the upper and lower grip open buttons to remove the specimen.

Test results are printed out (individual test results and statistical results of all tests).

Test results saved.

End

Shimadzu's New Solution to More Accurate and Efficient Endurance Testing ENT-150 Endurance Tester

Simultaneous endurance testing and insertion/withdrawal force measurement

Switch to low speed and accurately measure the insertion/withdrawal force at any time during high-speed endurance testing over up to 200,000 cycles.

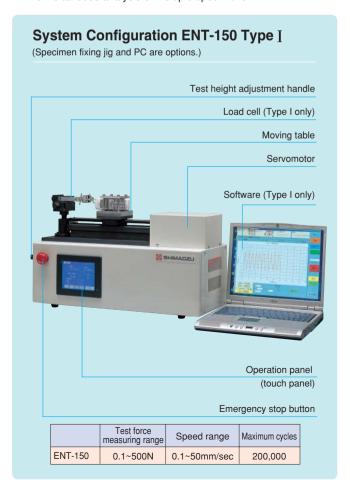
Dedicated software achieves superb ease-of-operation(Type I)

Accurate measurements over a broad speed range

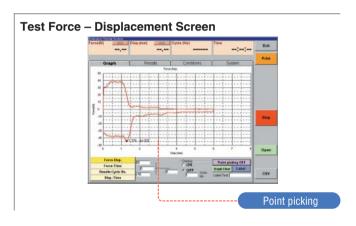
- High resolution of 1/20,000 of load cell capacity permits accurate insertion/withdrawal force measurements.
- Endurance testing over 10,000 cycles at 50 mm/s can be completed in about 3 hours (at 25 mm stroke).
- Highly accurate ± 20 μm positioning ensures stability until testing is complete.

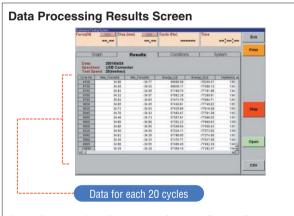
Extended functions cover a range of test parameters

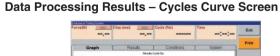
- Walk away from the system during a long test. The remote monitoring function (installed as standard) e-mails the test status and results to a mobile phone or PC.
- The optional thermostatic chamber permits environmental testing.
- An optional microscope can be attached for the observation and improved handling of minute specimens.
- Compatible with the optional Multiple Test System for simultaneous analysis of multiple specimens.



Parameter Setting Screen Test parameter settings Data acquisition settings Data acquisition settings Data description of the settings of t







Continuous Tensile and Bending Measurements on up to 150 Plastic Specimens

Automatic Plastics Tester

Fully automatic measurements of the tensile characteristics (Automatic Tensile Tester) and bending characteristics (Automatic Bending Tester) of plastics.

Conforms to JIS K7161 and ISO 527.
Conforms to JIS K7171, ISO 178, and ASTM (D790).

Easy to operate using Windows XP-based software with extensive re-calculation functions

- Color touchpanel unit for easy operation
- Manual mode permits operation as a manual tester

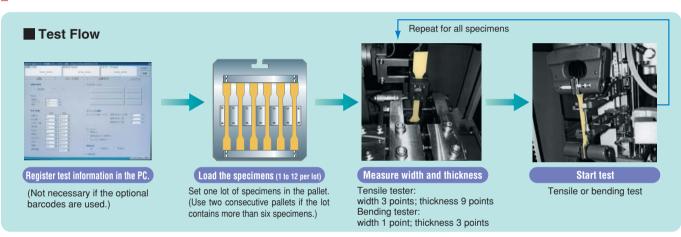
Remote monitoring functions

Handles emergency testing

The halt function allows interrupt testing or additional specimens. The optional barcodes permit specimens to be added, deleted, or changed, without stopping testing.

Safety

Failsafe functions operate to safely stop the system if an abnormality occurs during unmanned operation. Details about the operation can be checked from the operating status and error details displayed on the PC screen and operation panel.



Automatic extensometer

(supplied with automatic tensile tester)

 The high-accuracy extensometer conforms to JIS K 7161 and ISO 527.

Deflectometer(automatic bending tester)

•Available as an option for the automatic bending tester.

Dedicated software with comprehensive functions

- Conforms to JIS standards
- Automatic graph scale switching
- Comprehensive arithmetic functions
- Print graphs and results in the reports
- Re-calculation functions
- Graph zoom and point picking functions
- CSV format data conversion

Specimen storage device

 Select the compact magazine or pallet-type *1(that prevents incorrect loading) specimen storage device.
 *1 Pallet type: Pat. No. 2011343

The pallet-type specimen storage

 device permits testing while automatically reading test information using barcodes. (Barcode function is an option.)

Automatic Dimension Gauge

 ±5 m high-accuracy, maintenance-free magnescale dimension gauge



Automatic Bending Tester for Plastics

Offers the following features, in addition to the Automatic Bending Tester features.

- Compact design
- Conforms to JIS K7171, ISO 178, and ASTM (D790).
- Specimen positioning mechanism



All Functions for the Quality Control of Rubber — from Specimen Transport to Recovery and Data Processing — Condensed in One Compact Package Automatic Rubber Tensile Tester

Tensile tester

Automatic grip

Automatic extensometer

Specimen transporter

Specimen storage device

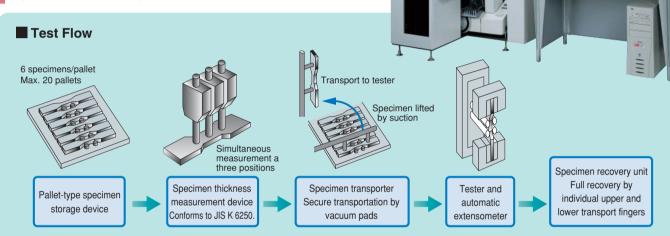
All equipment selected for reliability. System based on the durable Shimadzu Autograph.

The Autograph testing machine with its rigid, two-column construction withstands long-term continuous operation.

Eccentric roller-type air chuck stops the specimen slipping during testing. (Patent pending)

Automatic correction for sag after chucking the specimen (Pat. No. 2014255)

Rapid return to origin after specimen failure (up to 2000 mm/min.)



Pallet-type specimen storage device allows interrupt testing in emergencies Barcodes further enhance efficiency

Each pallet can accept up to six specimens. The pallet-type specimen storage device can accept up to 120 specimens by increasing the number of pallets (up to 20). (Pat. No. 2011343)

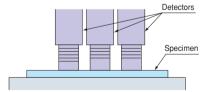
The optional barcodes allow automatic reading of test information during testing. Can also handle bursting tests (optional).

Specimen storage



Accurate specimen thickness measurements conforming to JIS standards Simultaneous measurements at three positions for greater efficiency

Simultaneous measurements at three positions eliminate errors due to moving the detector or specimen, and reduce the measurement time.



Data processing software for Windows XP conforming to JIS K 6250 and K 6251. Optionally conforming to **JIS K 6252** (tear strength tests).

Contact extensometer handles extensions to 1000%

Operation panel

Data processing unit

Simple system that requires no gauge line marks. No danger of gauge line displacement even at large displacements.

The reduced-weight detector heads lightly contact the specimen to accurately track gaugeline elongation without interfering with the test.



11

Compression Strength Evaluation of Micro-materials Permits the compression evaluation of individual 1µm-diameter microparticles Micro Compression Tostore MCT W Society

Micro Compression Testers MCT-W Series

Evaluates the compression strength of micro-materials

- Micro components
- Ceramic particles
- Fine metal powders
- Plastic powders
- Pigments
- Food ingredient powders
- Pharmaceutical microcapsules
- Microfibers

Micro-scale compression displacement measurements

Two instrument types are available to evaluate the compression characteristics of micromaterials: one with a measuring range up to 100 mm at 0.01 mm resolution and another with a measuring range up to 10 mm at 0.001 mm resolution.

Wide load range

Instruments types with a maximum test force of 4900 mN and 1960 mN are available for the compression testing of micromaterials.

High-accuracy measurements

Conducts measurements with a test force accuracy of -1% of the set test force or indicated test force, whichever is larger.

Specimen size measurement functions provided as standard

A standard function of the instrument determines the specimen dimensions, such as geometric mean diameter and length, from an image taken from above.

Length measurement from images on the PC monitor and saving images (option)

The Length-measuring Kit (color or monochrome) permits length measurements from top-view specimen images displayed on the PC monitor. These images can be saved as digital data.

Display images during compression (option)

Side-view images of specimens under compression can be displayed. (Requires the optional Side-view Kit.)

Resistance measurements of specimens during compression (option)

The optional Resistance Measurement Kit can be used to evaluate the relationship between the compression characteristics and resistance values.

Testing in high-temperature environments (optional system)

The high-temperature system permits testing in high-temperature environments (50 to 250_iC).



High-temperature Micro Compression Test System

This system permits micro compression testing in high-temperature environments.

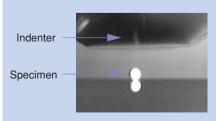
System Configuration

Heater unit
 Set
 The high-temperature system can be added to an MCT-W Series instrument (500/501/200/201).



Image Observation during Compression

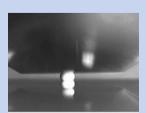
The optional Side-view Kit displays images during compression.



Before testing



Contact with specimen



Under compression



After break

This example shows an approx. 80 mm specimen particle and an indenter with a 500 mm flat surface. One single particle is compressed. The other visible particles are reflections of the particle on the upper and lower compression plates.

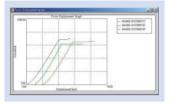
Comprehensive Analysis Functions Aid in Evaluating Compression Characteristics (Examples of data)

Test force-displacement-strength display

Displays the results (test force, displacement, strength) of each test, the mean values, and the test parameters.

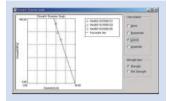
Superimposed test force-displacement curves

For comparison of the test force-displacement curves from each test, multiple curves can be simultaneously displayed to reveal differences in deformation characteristics at a glance. Each curve can be drawn from the same origin.



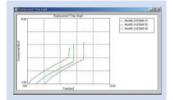
Strength-particle size curves

Graphically displays the relationship between particle size and strength



Displacement-time curves

Information can be acquired on the specimen's resistance to deformation during deformation after the indenter reaches the specimen surface.



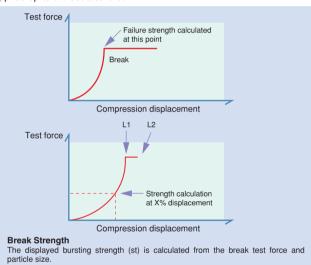
Test a Variety of Materials

(Select the test items appropriate for the aim of the test.)

Compression Test

If the specimen shape is selected as particle or fiber, the load is applied up to the set test force. The test determines the bursting strength if the specimen fails (bursts) or the strength at a designated deformation if the specimen does not fail.

If another specimen shape is selected, the test ends after the load is applied up to the set test force.



Alternately, the displayed X% strength (reference strength: sx) is calculated from the particle size and the test force at X% deformation of the specimen diameter.

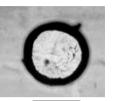
For particles $St(Sx)=2.8P/(\pi x dx d)$ $St(Sx)=2P/(\pi xLxd)$

Where, d is the particle size or the fiber diameter (mm) L is the fiber length

Rate of Change

The displayed rate of change is calculated from the displacement (L1) at the start of test force retainment and the displacement (L2) at the end of test force

For particles or fibers: rate of change $Cp = (L2 - L1)/d \times 100$ specimens change Dp = L2 - L1

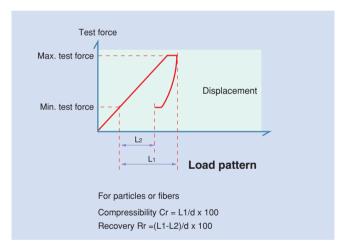


Before test

After test

Loading/Unloading Test

This test applies a load up to the maximum test force and then removes the load down to the minimum test force.



Cyclic Test

This test repeatedly loads and unloads the specimen up to 250 times to evaluate the specimen characteristics when subjected to repeated loads. The compressibility and recovery are determined for each cycle, as in the loading/unloading test.

Special Accessories

Length-measuring Kit (color or monochrome)

Length-measuring Kit, Color Part No. 347-23103-02

Length-measuring Kit. Monochrome Part No. 347-23103-01

Positioning of the test specimen is simplified as the indenter size can be displayed on the PC monitor with the specimen image. Length measurements can be conducted from the images and the images can be saved. Maximum magnification is 2400 times (50x objective lens with 17-inch

> Required PC Specification Use with a PC recommended by Shimadzu.



Side-view Kit (color or monochrome)

Side-view Kit. Color Part No. 347-23113-02 Side-view Kit. Monochrome Part No. 347-23113-01

This kit displays the specimen status during compression. Images are displayed on the PC monitor and the images at specified times can be saved.

Maximum magnification is 480 times (with 17-inch monitor).

Required PC Specification Use with a PC recommended by Shimadzu.



Resistance Measurement Kit Part No. 347-23105

Micrometer head with digital display Part No. 081-02704-11

Windproof case

Part No. 344-82948-03 (large), 344-82948-02 (small)

Flat indenter (500, 200, 100, 20 um)

Triangular pyramid indenter (115° tip angle) Part No. 340-47013

Objective lens (100, 40, 20 time magnification)

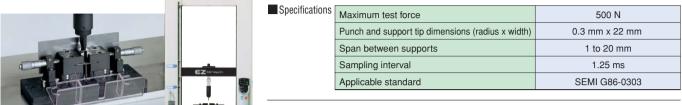
100 x magnification objective lens Part No. 344-89977 40 x magnification, extra-long working distance type Part No. 347-89300-01

Diamond lower pressure plate Part No. 340-47050

Packages for the Electrical and Electronics Industries

Si Chip Three-point Bending Test System Package No. 346-54631-XX

This system measures the bending strength of Si chips after dicing.



- System Configuration
- 1. EZGraph 500 N
- 2. Compression jigs
- 3. Three-point bending test jig for Si chips
- 4. TRAPEZIUM2 Single (high-speed sampling version)

Printed Circuit Board 90 — Shear Test System Package No. 346-54632-XX

This system evaluates the joint strength of IC chips mounted on a printed circuit board by shearing the components from the board.



Specifications	Maximum test force	200 N	
	Applicable board dimensions (W) x (L)	50 x 50 to 250 x 300 mm	
	XY stage travel	12.5 mm	
	Punch dimensions (W) x (L)	10 x 10 mm	

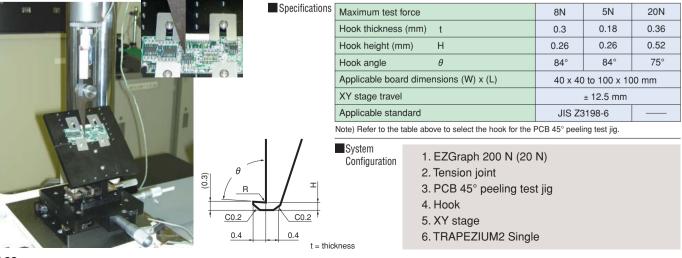
System
Configuration

- 1. EZGraph 200 N
- 2. Compression jigs
- 3. Electronic component shear testing jig
- 4. XY stage
- 4. TRAPEZIUM2 Single

Printed Circuit Board 45° Peeling Test System Package No. 346-54633-XX

This system measures the adhesion strength of IC chips mounted on a printed circuit board by hooking a jig onto one leg of the IC chip.

The hook shape differs according to the maximum test load and the applicable standard for the specimen.



Plastic and Rubber Tensile Test System Packages

Plastic Tensile Test System Package No. 346-54634-XX

Plastic tensile test methods are prescribed in JIS K 7161 and JIS K 7162. Shimadzu plastic tensile test systems easily and accurately conduct these tests according to these standards.

- Modulus of elasticity measurements according to ISO 527/JIS K 7161
- Simultaneous modulus of elasticity and elongation at break point measurements on a single specimen
- Automatically operate (open/close) the SIE automatic extensometer from a PC

System Configuration

Name	Plastic Tensile Test System	
Tester	AG-10kNIS, + 250 mm extended column	
Max. capacity	10 kN (Accuracy ± 1% of indicated values, within the range from 1/1 to 1/250 of the rated force)	
Grips	10 kN flat, pneumatic grips Grip faces: 20 mm W x 50 mm L, specimen thickness: 0 to 10 mm	
Stroke	450 mm max.	
Applicable specimens	JIS K 7162 1A, 1B (115 mm grip clearance)	
Extensometer	SIE-560S; accuracy within 0.5% indicated value or ±1 mm, whichever is larger Applicable specimen thickness (1 to 4 mm), edge grip force 0 to 7 N Gauge length 50 mm, measuring range 510 mm	
Data processing	TRAPEZIUM2 Single Modulus of elasticity, vield stress, tensile strength, elongation at breaking point, intermediate modulus (5 points)	



Rubber Tensile Test System Package No. 346-54635-XX

Rubber tensile test methods are prescribed in JIS K 6251.

Shimadzu rubber tensile test systems easily and accurately conduct these tests according to this standard.

- Accurate measurement up to 1000% elongation
- Easy mounting of the specimen and extensometer arm (clip type)

System Configuration

Name	Rubber Tensile Test System	
Tester	AGS-1kNJ, + 250 mm extended column	
Max. capacity	1 kN (Accuracy ± 1% of indicated values, within the range from 1/1 to 1/250 of the rated force)	
Grips	1 kN Pantagraph2 type	
	Grip faces: 26 mm W x 35 mm L, specimen thickness: 0 to 6 mm	
Stroke	1000 mm max.	
Applicable specimens	Dumbbell 1, 2, 3, 4, 5, 6	
Extensometer	SIE-1000; accuracy: ±0.2 mm < measuring range (20 mm) < ±1% F.S.	
Measuring range	100%, 200%, 1000% measuring range at 20, 25, 40 mm gauge length	
Data processing		
	Tensile strength, elongation at breaking point, intermediate modulus (5 points)	



Film Tensile Test System Package No. 346-54636-XX

Film and sheet tensile test methods are prescribed in JIS K 7127.

Shimadzu film tensile test systems easily and accurately conduct these tests according to this

This package offers accurate film tensile test measurements in a controlled (heated) environment. A package is also available for testing under constant-temperature/constant-humidity conditions.

- Easy testing according to JIS K 7127
- Non-contact extensometer measures film elongation
- The pull-down type tester (with fixed load cell) eliminates jig inertia effects to conduct accurate low-capacity testing.
- A non-contact extensometer is used even in a controlled-temperature environment

System Configuration

-		
Name	Film Tensile Test System	
Tester	AG-50NIS with reinforced yoke (for tensile test in downward direction)	
Max. capacity	50 N (Accuracy \pm 1% of indicated values, within the range from 1/1 to 1/250 of the rated force)	
Grip clearance	0 to 300 mm	
Stroke	130 mm	
Grips	50 N flat, pneumatic grips Grip faces: 35 mm W x 25 mm L, specimen thickness: 0 to 6 mm	
Applicable specimens	Shapes shown in JIS K 7162	
Extensometer	DVE-201S; ±3 mm absolute accuracy (±6 mm inside chamber) Non-contact type with gauge line stickers applied to specimen	
Measuring range	ge 600% at 25 mm gauge length	
Temperature-controlled chamber	-35°C to +250°C TCR-1 temperature-controlled chamber with freezer function	
Data processing	TRAPEZIUM2 Single Modulus of elasticity, yield stress, tensile strength, elongation at breaking point, intermediate modulus (5 points)	



Model name	EZTest	MST-I typeHR	MST-I typeHS	EZGraph	AG-ISD (tabletop)	AG		
Max. test capacity	500N(112 lbf)			10kN(2250 lbf)	20kN/50kN	20kN/50		
Test force measuring range (by replacing load cell)	0.1~500N	,	-50 lbf) -2kN	4mN~10kN	(4500 lbf/11250 lbf) 4mN~ 20kN/50kN	4mN		
Test force accuracy	±1.0% of indicated value to 1/50 load cell rated capacity			Standard: ±1.0% of indicated value Standard/wide range: ±1.0% of indicated value standard/wide range: ±1.0% of indicated value High-accuracy: ±0.5% of indicated value High-accuracy/wide rang ±0.5% of indicated value				
Test force measuring magnification	Range-less				X1, 2.	5, 10, 20, 50, 100 (7	ranges)	
Test force correction	Automatic correction (tensile or compression)			n (tensile or compression) npression correction)		(Select from Class 1	tensile/compression	
Crosshead—table clearance	500 mm max.	±60mm((120mm)	650 mm max.	1150 mm max.	1060mm max.		
Test speed	0.5~500mm/min	0.0012~30mm/min	0.0048~120mm/min		.0005~1000mm/n	nin(0.00005 to 10	00 mm/min also	
Max. return speed	500mm/min	30mm/min	120mm/min	1000mm/min				
Speed accuracy	±0.5% or ±0.05 mm/min., whichever is larger				:	±0.1 % (in 0.5 to 50	0 mm/min range)	
Crosshead speed and permissible test force	500 N for all speeds	2 kN for a	all speeds	10 kN for all speeds			20/50 kN for	
Effective test width	60 mm (rear clearance)	_		420mm		450mm		
Displacement display resolution (µm)	10	0.	02				1	
Displacement accuracy	±1.0% of the indicated value (±0.01 mm for indicated value up to 10 mm.)		up to 5 mm over 5 mm	±0.1% of the indicated value				
Crosshead control	Single test control (unidirectional tensile/ compression testing) Manual control			Single test control (unidirectional tensile/compression testing), c * Cycle test control permits test cycles, stroke cycles, displacem				
Standard functions	Crosshead auto-stop and auto-return using automatic specimen failure detection Crosshead position fine adjustment Test parameter files Crosshead speed settings Display functions: select either load display or stress display Peak load and displacement values and break point Displacement load, analog values: each 0 to 5 V full-scale (for external recorder) RS-232C port (for data processing software)			Automatic test force and strain control, test force auto zero, Test force Crosshead auto-stop and auto-return using automatic specimen failure determent full-auto test force range switching, Crosshead position fine adjustment Test parameter files, Crosshead speed settings Display functions: select either load display or stress display, Peak load External analog output 2 channels, External analog input 2 channels Internal amps 3 ports (one is used for the test force amp.), Cycle number Automatic extensometer (option) operation functions, RS-232C port (for AG-IS Type MS and EZ Graph Air chuck interlock unit (optional) operation functions, Automatic extensom AG-IS Type MS and MST-1 PEAK and BREAK value display Test parameters internal memory file (15 files) Touch panel switching between Japanese and English, S-S curve display				
Frame rigidity		45 kl	N/mm	42 kN/mm	om our our our	120 kN/mm	. To display	
Dimensions (mm) W x D x H	380x400x720	Tester: 450x4 Controller: 20	50xmax1400	680x510x1140	Tester: 845x500x1625 Controller: 200x430x600			
Weight (kg)	25kg	Tester: 120kg Controller: 20 Operation uni	lkg	95kg 100kg Tester: Controlle				
Installation conditions	Temperature: 5 to 40°C Humidity: 20 to 80% (no condensation) Power supply fluctuations: within ±10%	Power supply fluctu Vibrations: 10 mGaL up to 40 (Provide anti-vibration with high vibration for land that do not meet Wind:	% (no condensation) uations: within ±10% Hz frequency mounts for locations	Power supply fluct Vii Ar D-type gr				
*1 Required power supply	Single-phase 100/110-120/220- 230/240V(switchable), 200 VA		e 100V/600VA	Single-phase 100-110/115-130/22 (switchable) 600VA(400V		Single-phase 200 VA 4kVA(1.5kVA)	Three 4	

^{*1:}The machine should be connected to an electrical ground.

-20kN/50kNIS	AG-100kNIS	AG-250kNIS	AG-300kNIS	AGS-J	ENT-150 TYPE I	ENT-150 TYPE I
kN(4500 lbf/11250 lbf)	100kN(22500 lbf)	250kN(56250 lbf)	300kN(67500 lbf)	10kN(2250 lbf)	50	0N
~20kN/50kN	4mN~100kN	4mN~250kN	4mN~300kN	20mN~10kN	0.1N~500N	No load cell connection
load cell rated capacity ±1.0% High-a		High-accuracy:	1/250 load cell rated capacity 1/250 load cell rated capacity	±1.0% of indicated value to 1/250 load cell rated capacity	±1.0% of indicated value to 1/50 load cell rated capacity	
				Range-less	x1,10 (2 ranges)	
Automatic correction (tensile or compression) correction; Class 0.5 tensile correction, compression correction, tensile/compression		orrection, tensile/compression	n correction)	Automatic correction (tensile or compression)	Manual correction (compression)	_
1045 mm max.	1250 mm max.	1440 m	nm max.	1100 mm max.	150 mm max.	
available)		0.0005~500mm/min(0.00005	to 500 mm/min also available)	0.5~500mm/min	0.1~50	mm/sec
1100mm/min		550mr	n/min	500mm/min	_	_
				±0.5% or ±0.025 mm/min., whichever is larger	±1.	0%
all speeds	100 kN for all speeds	250 kN for all speeds	0.0005~250mm/min: 300kN 250~500mm/min: 250kN	10 kN for all speeds	500 N for all speeds	
	575mm			420mm	40 to 60 mm from table surface	(with fine adjustment function)
					_	
mm for indicated value up to 10 mm.)			Within $\pm 1.0\%$ of the indicated value	±0.02mm		
test control, manual control cycles, and combinations thereof.			Single test control (unidirectional tensile/compression testing) Cycle test control (repeated tensile/compression testing) Manual control	Cycle test control (repeated tensile/compression testing)		
calibration displacement values and break point stress value display processing software) (option for AG-IS) operation functions			Crosshead auto-stop and auto-return using automatic specimen failure detection Crosshead position fine adjustment Test parameter files, Crosshead speed settings Display functions: select either load display or stress display Peak load and displacement values and break point Load/analog output: each 0 to 5 V full-scale (for external recorder) RS-232C port (for data processing software)	Fine adjustment function for test axis Max. test cycles: 200,000 RS-232C port (for data processing software)		
175 kN/mm	300 kN/mm	400 F	kN/mm	_	_	_
1170x750x 1912	1170x750x 2162	1170x75	i0x2412	660x520x1580	610x250x400	
500kg	800kg	900	0kg	80kg	40kg	
5 to 40°C 20 to 80% within ±10% up to 10 Hz frequency 5 mm max.				Temperature: 5 to 40°C Humidity: 20 to 80% (no condensation) Power supply fluctuations: within ±10%		(no condensation) ations: within ±10% Hz frequency
-phase 200-230V kVA(1.2kVA)	Three-phase 200-230V 6kVA(1.6kVA)	Three-phase 200-2	30V 7.5kVA(2.0kVA)	Single-phase 100/110-120/220-240V (switchable) 600 VA	Single-phase	100 V, 300 VA

Specifications Automatic Plastics Tester

Model name	Automatic Rubber Tensile Standard Test System	Tensile Test Machine	Bending Test Machine (compact type)			
Applicable specimen	JIS K 6251 No. 3 & No.5 JIS K 6252 crescent and angle type (optional)	JIS K 7162 1A,1B ISO 527 1A,1B	JIS K 7171 standard specimen ISO 178 standard specimen			
Part No.	346-54639-XX	346-54637-XX	346-54638-XX			
Jigs	I kN pneumatic, eccentric roller-type grips (Patent pending) Width: 40 mm Clearance: 0 to 6 mm	10 kN flat, pneumatic grips	Punch tip radius: 5 mm Support tip radius: 5 mm (Support tip radius 2 mm up to 3 mm specimen thickness. Supports replaced manually.)			
Number of stored specimens	120 max. Specimens/pallet: 6 Max. stored pallets: 20	Pallet-type: 6 specimens/pa Magazine-type: 150 specim	llet x 20 pallets ens (4 mm-thick specimens)			
Extensometer type	Contact type					
Gauge length (tensile), span (bending)	20 mm/25 mm, manually selected	50 mm (but can handle other gauge lengths)	48 mm to 102 mm, manually selected			
Measuring range	100%, 200%, 500%, 1000% at each gauge length	560 mm to gauge length				
Elongation measurement accuracy	±1% at full-scale measuring range	0.2 mm or less measured value: ±1 μm max. 0.2 to 1 mm: ±2 μm max. 1 to 2 mm: ±0.2% of indicated values Above 2 mm: ±1% of indicated values	_			
Thickness measurement method	Batch measurement by linear gauge	Magn	escale			
Thickness measurement points	3 positions along specimen	Width: 3 points, Thickness: 9 or 3 points	Width: 1 point, Thickness: 3 points			
Indenter	3 mm dia. flat surface Force: 16 g (conforms to JIS K 6250)	6 mm dia.	flat surface			
Thickness measurement accuracy	Within ±0.01 mm	±5 μn	±5 μm max.			
Recovery method	Specin	ens fall into recovery box				
Max. load capacity	1kN	10kN	5kN			
Test force accuracy	±0.5% of indicated value	es at 1/250 of the max. load capacity, or ab	ove			
Test force measuring range	Range-less	x1, 2, 5, 10, 20, 5	60, 100 (7 ranges)			
Stroke	850 mm max.	550 mm max.	50 mm max.			
Test speed (mm/min)	Set any speed from 5 to 500 mm/min. (5 mm pitch)	0.0005~10	00mm/min			
Max. return speed	2000mm/min	1100n	nm/min			
Speed accuracy	±0.5% or ±0.025 mm/min., whichever is larger	±0.1 % (in 0.5 to 5	00 mm/min range)			
Sequence control method	Pr	rogrammable sequencer				
Safety functions	Stroke-end limiter, overstroke lim	iter, emergency stop button, interlocks on	moving parts			
Standard functions	Automatic sag correction (Pat. N	lo. 2014255)				
Safety functions Standard functions	Supplied functions (conforms to JIS 6250, 6251) 1) Intermediate stress (3 points), max. stress, elongation at break point, thickness, tearing strength (optional) 2) Average, standard deviation, median, range, former JIS average (weighted average) of above values 3) Automatic saving, automatic printing, ASCII conversion and saving of test results (allows data management by MS Excel)	Supplied functions (conforms to JIS K 7161, ISO 527) 1) Modulus of elasticity, yield stress, max. stress, elongation at break point, intermediate stress, intermediate brongation, nominal tensile strain 2) Average, standard deviation and other statistical calculations of above values * Determines 95% confidence interval 3) Automatic saving, automatic printing, ASCII conversion and saving of test results (allows data management by MS Excel)	Supplied functions (conforms to JIS K 7171, ISO 178) 1) Modulus of elasticity, yield stress, max. stress, elongation at break point, intermediate stress, intermediate sloptacement 2) Average, standard deviation and other statistical calculations of above values * Determines 95% confidence interval 3) Automatic saving, automatic printing, ASCII conversion and saving of test results (allows data management by MS Excel)			
Dimensions (mm) W x D x H	900x1400x2000	1450x1800x2000	675x700x1860			
Weight (kg)	Approx. 300 kg	Approx. 400 kg	Approx. 200 kg			
Required power supply *1	Single-phase 100 V, approx. 1.5 kVA	Single-phase 100 V, approx. 2.5 kVA	Single-phase 100 V, approx. 2.5 kVA			
Air supply	Dry, clean air, pre	ressure 0.5 to 7 MPa, 100 L/min. flowrate				

Specifications

Model name						
Part No.						
	Test force measuring range					
Load unit	Loading method					
Load unit	Test force accuracy					
	Test force resolution					
	Method					
Displacement measurement	Measuring range (mm)					
unit	Min. measurement increment (mm)					
	Linearity					
	Total magnification					
	Objective lens					
Optical monitor	Eyepiece					
Optical monitor	Illumination method					
	Illumination lamp					
	Light path					
	Collimation method					
Ontinal band	Detector					
Optical head	Effective measurement range (mm)					
	Min. increment					
Indenter	Upper indenter					
indentei	Lower pressure plate					
	Vertical positioning stage					
Specimen stage	Area					
opcomon stage	Horizontal positioning stage					
	Positioning accuracy					
	Test mode					
	Specimen shape					
	Specimen name/number					
Test parameters	Number of test cycles					
	Comments					
	Data processing items					
	Size (mm) (W x D x H)					
	Weight					
Installation conditions	Temperature					
CONTUINIONS	Humidity					
	Vibration					
Require	d power supply					

Capacity Part No. 500N 346-51991-01 200N 346-51991-09 100N 346-51991-02 50N 346-51991-02 50N 346-51991-05 5N 346-51991-05 5N 346-51991-06 2N 346-54908 2N 346-54308 2N 346-54308 2N 346-54308 2N 346-54308 2N 346-54306 2N 346-54308 2N 346-54308 2N 346-54306 2N 346-54308 2N	Part Number Tables	_			
Capacity Part No. Section Part No. Section Part No. Section Part No. Part No. Section Part N	F7 lest set			AG-IS (table-top) Capacities and Kit Numbers	AG-IS (floor
5kN 346-54297 5kN quaranteed range: 1/250 5kN quaranteed range	500N 346-51991-01 200N 346-51991-09 100N 346-51991-02 50N 346-51991-03 10N 346-51991-05 5N 346-51991-06 2N 346-51991-07	Capacity Capacity	1N 346-54308 2N 346-54307 5N 346-54306 10N 346-54305 20N 346-54304 50N 346-54303 100N 346-54302 200N 346-54301 500N 346-54299 1kN 346-54298 5kN 346-54297	■MS 346-541XX-X1 Measured test force class and guaranteed range Capacity 50	346-541XX-X1 Capacity 62 20kN 63 50kN 64 100kN 65 250kN Example

Air supply

*1:The machine should be connected to an electrical ground.

Micro Compression Testers MCT-W Series

MCT-W500	MCT-W501	MCT-W200	MCT-W201						
344-04189-01	344-04189-02	344-04189-03	344-04189-04						
9.8~4903mN 9.8~1961mN									
	Electromag	netic force							
	±1% of the indicated test force	or 0.1mN, whichever is larger							
5 μN (tests	to 49 mN)	,							
	Differential	transformer							
0~100	0~10	0~100	0~10						
0.01	0.001	0.01	0.001						
	Within ±2% of	full scale							
	Approx. x100, x500 (x200, x	400, x1000 with option)							
	x10, x50 (x20, x40, x	100 with option)							
	x10								
	Epi-illumir	nation							
	Halogen 20	W/6 V							
	Switch between observat	ion and photography							
Individu	ual collimation on both sides (dire	ect link between encoder and kno	ob)						
	Optical en	coder							
	Approx. 200 (with x5)	0 objective lens)							
	0.1μn	1							
Type: flat indenter, 50 mm diameter (50	0, 200, 100, and 20 mm flat or triangular	pyramid indenters available as options) N	Material: diamond Weight: 2.1 g ± 0.02 g						
5	SKS flat plate (diamond pressure	plate available as an option)							
	Approx. 60) mm							
	Approx. 130 mm (W) x 130 mm (D)							
25 mm in bo	oth X and Y directions Min. incre	ement: 0.01 mm (0.001 mm with	option)						
	Within ±0.	5 mm							
	Compression test, load/u	nload test, cyclic test							
	Particle, fibe	er, other							
	Max. 16 alphanumeri	c characteristics							
	Max. 10	000							
	Max. 32 alphanumeri	c characteristics							
Compression strength calculation, Display test parameters and results, Display test force and displacement data, Display test force – displacement curves, Display test force – displacement identification values, Display strength – particle size curves Display displacement – time curves, Display strength – parameter curves									
	Tester: 355 x 525 x 650, C	ontroller: 420 x 370 x 160							
	Tester: approx. 45 kg, C	ontroller: approx. 13 kg							
Recommended temperature: 22°0	C ± 1°C, Operating temperature rang	ge: 10 to 35°C, Temperature fluctuati	ons during operation: within ±1°C						
	80% max. (no	condensation)							
	20 mGaL max. (ver	tical and horizontal)							

AC 100 V ± 10 V, 800 W

Specifications TEOS

Opcomo	alions 1200					
Model name	TEOS-1N~10kN	TEOS-20kN ~ 50kN				
Load Capacity	1, 2, 5, 10, 20, 50, 100, 200, 500N	20kN, 50kN (2 models)				
	1, 2, 5, 10kN (13 models)					
Loading Method	Direct high-precision const	ant strain rate control using				
	backlashless precision ball screw drive					
Test Force Measurement Precision	Within ±0.5% of indicated to	est force				
	(Given a 1/1 to 1/50 range of rated capacity of load cell					
Crosshead Speed Range	0.0005 ~ 1000 (mm/min)					
Return Speed	1000 (mm/min)	1100 (mm/min)				
Crosshead Speed Precision	±0.1% (Given a 0.5 to 500	mm/min range)				
Crosshead Speed and Allowable Load	Maximum capacity at any s	speed				
Maximum Length of Tension Coil Springs	Refer to Tension Springs in the list of compatible sizes					
Distance Between Compression Plates	Refer to Compression Coil Springs and Conical Springs					
	in the list of compatible sizes					
Sampling Speed	10, 50, 100, 150, 200600),000msec				
Frame Rigidity	Approx. 42 kN/mm	Approx. 120 kN/mm				
Debris Containment Cover	Front side upper and lower slide type	Front side upper and lower slide type				
	(280 mm cover height)	(690 mm cover height)				
Dimensions (mm)	680 × 510 × 1115	845 x 500 x 1625 (loading unit)				
	(loading unit and measurement controller)					
Width, Depth and Height	$80 \times 50 \times 250$ (smart controller)	200 x 430 x 600 (measurement controller)				
		80 x 50 x 250 (smart controller)				
Weight (without jigs)	95kg	280 kg (loading unit)				
		20 kg (measurement controller)				
Power Supply Requirements	Single-phase, 100-110/115-130/220-230-230/	Single-phase 200V 4 kVA				
The mechine should be	240V (switchable) 600VA	(Provide power for PC separately)				
The machine should be connected to	(Provide power for PC separately)					
an electrical ground.	Power Consumption 500VA,	Power Consumption 1.5 kVA,				

mounted) Capacities and Kit Numbers		AG-20/50kNISD (tabletop)		AGS-J Kit			ENT-150		TEOS			
mounted) oupacities and Kit Numbers			pacities and Kit Numbers		TYP	ΕI	TYPE I	P/N	Part name	Guaranteed Precision		
(AG-IS + load cel	l set + upper/lo	wer joints)	Kit No.				346-52664-XX 346-52664-02 Load cell (Type I only)		346-52664-02	17/1	Faithaille	Range (Class 0.5)
	■MO		(AG-IS + load cell set + upper/lower joints)		Capacity	Part No.			1	346-54700-71	TEOS-1N (0.2 lbf)	20 ~ 1000mN
	246 E200V V1		■MS			346-53813-01			346-54700-72	TEOS-2N (0.4 lbf)	40~2000mN	
Measured test force class and	040 0000X	T Measured test force	346-541 <u>XX</u> -		5kNJ	346-53814-01	1		·····	346-54700-73	TEOS-5N (1 lbf)	0.1 ~ 5N
guaranteed range	Capacity	class and guaranteed range	Capacity	Measured test force class and guaranteed range	1kNJ	346-53815-01	Capac	-	Part No.	346-54700-74	TEOS-10N (2 lbf)	0.2~10N
0 Class 1 1/250	3 20kN	0 Class 1 1/250	66 50kN	0 Class 1 1/250	500NJ	346-53816-01	5001	3	46-52770-01	346-54700-75	TEOS-20N (4 lbf)	0.4~20N
1 Class 1 1/500	2 50kN	1 Class 1 1/500	67 20kN	1 Class 1 1/500	100NJ	346-53817-01	250N	3	46-52770-02	346-54700-76	TEOS-50N (10 lbf)	1~50N
2 Class 0.5 1/250	1 100kN	2 Class 0.5 1/250	[2 Class 0.5 1/250			1001	3	46-52770-03	346-54700-77	TEOS-100N (20 lbf)	2~100N
3 Class 0.5 1/500	0 250kN	3 Class 0.5 1/500	=140	3 Class 0.5 1/500	50NJ	346-53818-01	501	3	46-52770-04	346-54700-78	TEOS-200N (40 lbf)	4~200N
			■MS	V4	20NJ	346-53819-01	I	-		346-54700-79	TEOS-500N (100 lbf)	10~500N
	Example		346-541 <u>XX</u> -	T	10NJ	346-53820-01	25N	-	46-52770-05	346-54701-71	TEOS-1kN (200 lbf)	20~1000N
Class 0.5;	Capacity: 50 kN; measured test force	ologo: Class O. F.	Capacity	Measured test force class and guaranteed range	5NJ	346-53821-01	101	-	46-52770-06	346-54701-72	TEOS-2kN (400 lbf)	40~2000N
Class U.S,	quaranteed range: 1/		68 50kN	0 Class 1 1/250	2NJ	346-53822-01	51	3	46-52770-07	346-54701-73	TEOS-5kN (1 kip)	0.1 ~ 5kN
	346-53802-31	300	69 20kN	1 Class 1 1/500	1NJ					346-54701-74	TEOS-10kN (2 kip)	0.2~10kN
No. is 346-54140-XX				2 Class 0.5 1/250	IINJ	1NJ 346-53823-01				346-54702-71	TEOS-20kN (4 kip)	0.4~20kN
				3 Class 0.5 1/500						346-54702-72	TEOS-50kN (10 kip)	1 ~ 50kN

Guaranteed Precision

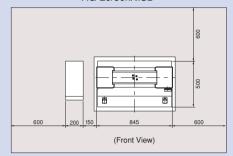
External Dimensions and Installed Space

AG-IS Autograph and EZ Graph Compact Tabletop Tester

(The space around the tester is required for maintenance.)

MS

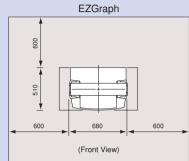
AG-20/50kNISD



AG-20kNIS to 300kNIS

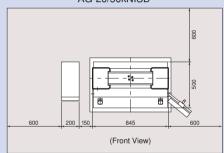


AG-1NIS ro 10kNIS

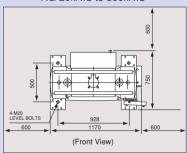


MO

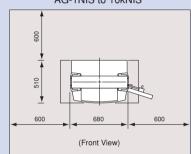
AG-20/50kNISD



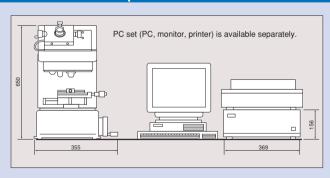
AG-20kNIS to 300kNIS



AG-1NIS to 10kNIS



Micro Compression Tester MCT-W



Units: mm



JQA-0376

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